



Original
Instructions

Installation, Operation and Maintenance Instructions

SB Muncher

Revisions

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Index

REVISIONS	2
SPARES AND SERVICE CONTACTS	4
TOOLS	5
ATEX	6
GENERAL INFORMATION	7
INTRODUCTION	7
INTENDED USE OF MUNCHER	7
PROHIBITED USE OF MUNCHER	7
MUNCHER DESIGN	7
EC DECLARATION	8
LIFTING DIAGRAMS	9
INSTALLATION OPERATION AND MAINTENANCE	10
WEIGHTS	13
WIRING DIAGRAM	17
DRAWING REFERENCE NUMBERS	18
TORQUE TIGHTENING TABLE	18
MUNCHER CODING	19
DISMANTLING DRAWINGS	20
ASSEMBLY DRAWINGS	29
EXPLODED VIEWS	38
SECTIONAL ARRANGEMENT	40
GENERAL ARRANGEMENT	42

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For local distribution, please refer to our website:

www.mono-pumps.com/en-uk/sales_network

Tools

For servicing and maintenance work on the Muncher the following tools are recommended.

SB Muncher;

Metric Hexagon Keys - Range 6mm-8mm
Metric Spanners - Range 10mm-36mm
Torque Wrench

Series A Muncher;

Metric Hexagon Keys - Range 6mm-8mm
Metric Spanners - Range 10mm-36mm
Torque Wrench

Series F Muncher;

Metric Hexagon Keys - Range 6mm-8mm
Metric Spanners - Range 10mm-36mm
Torque Wrench
Mono Locknut Key - Item No.s MQ F06A 9750, CF F06A 9755 and MM F06A 9760

TR Muncher;

Metric Hexagon Keys - Range 6mm-14mm
Metric Spanners - Range 10mm-36mm
Torque Wrench

Series R Muncher;

Metric Hexagon Keys - Range 5mm-14mm
Metric Spanners - Range 10mm-36mm
Torque Wrench

All equipment should be in good working condition with no signs of excessive wear.



GRINDERS

Due to the nature and design of grinding and macerating equipment it is possible that certain objects may enter the cutters, from the process stream, with the potential to cause sparking or jamming of the cutter assembly.

Where a grinder unit is to be installed in a potentially explosive atmosphere ensure that this has been specified at the time of purchase and that the equipment has been supplied accordingly and displays an ATEX nameplate or is supplied with a certificate of conformity. If there is any doubt as to the suitability of the equipment please contact your Supplier before commencing with installation and commissioning.

Process liquids or fluids should be kept within specified temperature limits otherwise the surface of grinder or system components may become an ignition source due to temperature rises. Where the process liquid temperature is less than 90°C (194°F) the maximum surface temperature will not exceed 90°C (194°F) provided the grinder is installed, operated and maintained in accordance with this manual. Where the process fluid temperature exceeds 90°C (194°F) the maximum surface temperature will be equal to the maximum process fluid temperature.

Cavities that could allow the accumulation of explosive gases, such as under guards, should where possible, be designed out of the system. Where this is not possible they should be fully purged before any work is carried out on the grinder or system.

Electrical installation and maintenance work should only be carried out by suitably qualified and competent persons and must be in accordance with relevant electrical regulations.

All electrical equipment, including control and safety devices, should be suitably rated for the environment in to which they are installed.

Where there may be a risk of an accumulation of explosive gases or dust non-sparking tools should be used for installation and maintenance.

To minimise the risk of sparking or temperature rises due to mechanical or electrical overload the following control and safety devices should be fitted. A control system that will shut the grinder down if the motor current or temperature exceed specified limits or a jam of the cutter stack occurs. This may include a system that reverses the machine in order to clear any such jam. An isolator switch that will disconnect all electrical supply to the motor and ancillary electrical equipment and be capable of being locked in the off position. All control and safety devices should be fitted, operated and maintained in accordance with the manufacturer's instructions.

It is important that the grinder rotates in the correct direction to give an efficient grinding operation. This must be checked on installation and commissioning and after any maintenance has been carried out. Failure to observe this may lead to mechanical or electrical overload.

When fitting drives, couplings, and guards to a grinder unit it is essential that these are correctly fitted, aligned and adjusted in accordance with the O&M instructions. Failure to do so may result in sparking due to unintended mechanical contact or temperature rises due to mechanical or electrical overload.

Mechanical seals should be suitably rated for the environment. The seal and any associated equipment, such as a flushing system, must be installed, operated and maintained in accordance with the manufacturer's instructions.

Where a packed gland seal is fitted this must be correctly fitted and adjusted. This type of seal relies on the process liquid to cool the shaft and packing rings so a constant drip of liquid from the gland section is required. Where this is undesirable an alternative seal type should be fitted.

Failure to operate or maintain the grinder and ancillary equipment in line with the manufacturer's instructions may lead to premature and potentially dangerous failure of components. Regular inspection, and where necessary replacement, of bearings, seals, other wearing parts and lubrication is essential.

The grinder and its components have been designed to ensure safe operation within the guidelines covered by legislation. Accordingly your Supplier has declared the machine safe to use for the duty specified as defined by the Declaration of Incorporation or Conformity that is issued with this instruction manual. The use of replacement parts that are not manufactured by or approved by your Supplier may affect the safe operation of the grinder and it may therefore become a safety hazard to both operators and other equipment. In these circumstances the Declaration provided will become invalid. The guarantee referenced on the Terms and Conditions of Sale will also be invalidated.

General Information

Introduction

This information and all the information contained herein, are the exclusive property of your Supplier, and contain information of a proprietary nature. It is provided for the sole purpose of transmitting the information contained to the designated recipient.

This information is to be used only as specified in the instrument of transmittal. It is not to be reproduced, copied in whole, or in part, nor is information it contains to be disclosed in any manner without the written consent of your Supplier. Its use for any other reason than the specified

shall be a violation of the agreement with the recipient concerning the legal rights of your Supplier.

Your Supplier reserves the right to make changes, which may obsolete certain parts of this manual.

The manual gives a guide to the operation and maintenance of the Series 'B' Muncher given that all Health and Safety and good engineering practices are observed.

Intended Use of Muncher

Use machine only if it is in good condition and in compliance with these instructions.

This machine must be installed in accordance with statutory regulations and these instructions.

Machine must only be run in accordance with data supplied. Before making any changes, approval must be sought from your Supplier.

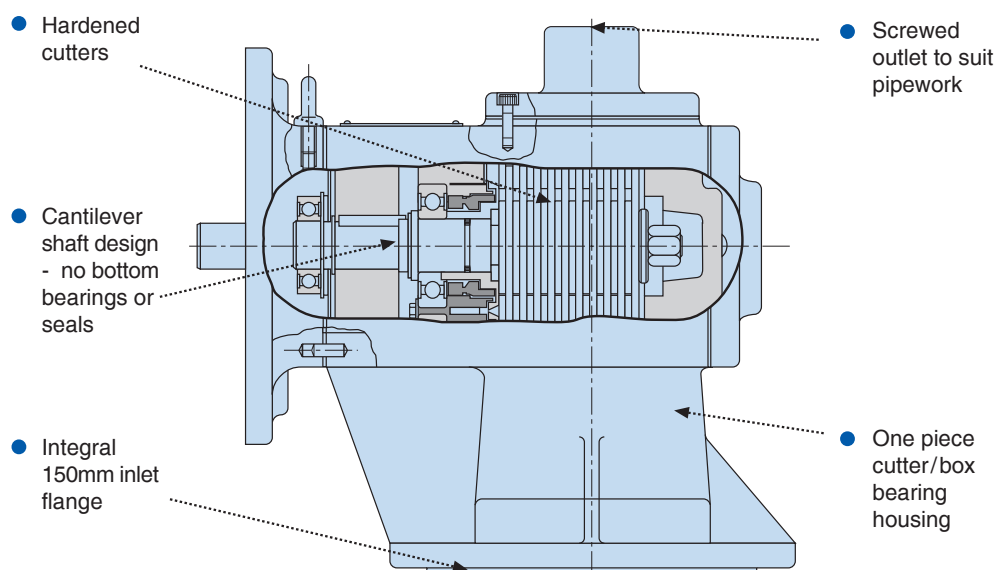
Prohibited Use of Muncher

Serious injury to personnel and property damage can be caused by:

- Incorrect use of machine
- Incorrect installation of machine
- Operating machine incorrectly
- Removal of necessary guards or other protective equipment

Muncher Design

- Designed to replace traditional high speed, high power centrifugal macerators
- Low cutter tip speeds - Low power - Low noise level



EC Declaration as defined by Machinery Directive 2006/42/EC.

The following harmonised standards are applicable: BS EN ISO 12100: 2010

EC Declaration of Incorporation

This declaration is only valid when partly completed machinery has been supplied.

In this case, the machinery meets the requirements of the said directive and is intended for incorporation into other machinery or for assembly with other machinery in order to constitute relevant machinery as defined by the said directive including any amendments, which are valid at the time of supply.

IMPORTANT

This machinery must not be put into service until the relevant machinery into which it is to be incorporated has been declared in conformity to the said directive.

This declaration is only valid when the machinery has been installed, operated and maintained in accordance with these instructions and safety guidelines contained within as well as instructions supplied for equipment assembled with or intended for use with this equipment.

EC Declaration of Conformity

This declaration is not valid for partly completed machinery that has been supplied.

In this case the machinery meets the requirements of the said directive including any amendments which are valid at the time of supply.

We further declare that, where applicable, said machinery also meets the requirements of:

The EMC Directive 2014/30/EU
The Low Voltage Directive 2014/35/EU
The Pressure Equipment Directive 2014/68/EU

IMPORTANT

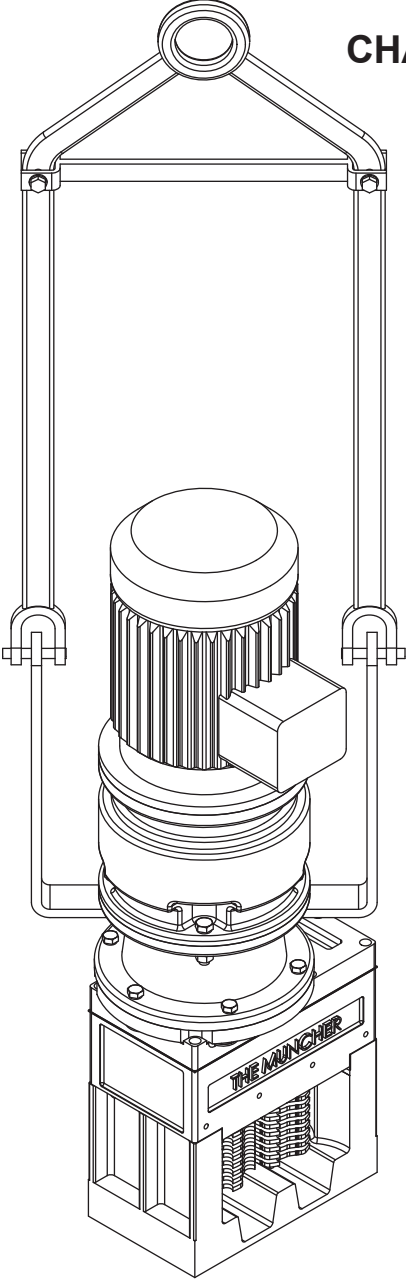
This declaration is only valid when the machinery has been installed, operated and maintained in accordance with these instructions and safety guidelines contained within as well as instructions supplied for equipment assembled with or intended for use with this equipment.



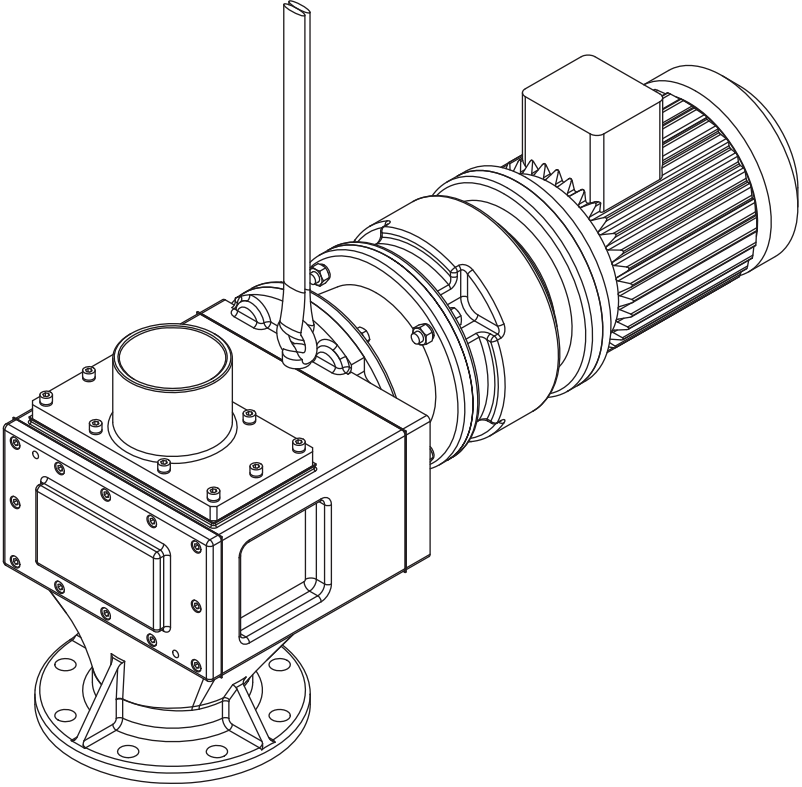
**Mr A. Morris - Director of Pump Technology for
NOV PFT UK Ltd., Greengate Way, Middleton,
Manchester, England, M24 1SA.**

Lifting Diagrams

CHANNEL MODELS



PIPELINE MODELS



Installation, Operation & Maintenance Instructions

1.0 INSTALLATION

1.1 INSTALLATION & SAFETY RECOMMENDATIONS

In common with other items of process plant a Muncher must be installed correctly to ensure satisfactory and safe operation. The Muncher must also be maintained to a suitable standard. Following these recommendations will ensure that the safety of personnel and satisfactory operation of the Muncher is achieved.

1.1.1 OPERATING PRINCIPLE

The Muncher

The Muncher is a slow speed, high torque grinder designed to operate in the water, waste and biowaste industries. All Munchers have two shafts operating at differential speeds. Each shaft is fitted with identical interleaving cutters and spacers.

1.2 GENERAL

When handling harmful or objectionable materials, adequate ventilation must be provided in order to disperse dangerous concentrations of vapours. It is recommended that wherever possible, Mono Munchers should be installed with provision for adequate lighting, thus ensuring that effective maintenance can be carried out in satisfactory conditions. With certain product materials, a hosing down facility with adequate draining will simplify maintenance and prolong the life of the Muncher components.

1.3 SYSTEM DESIGN AND INSTALLATION

At the system design stage, consideration must be given to the provision of filler plugs, and the installation of non-return and/or isolating valves where applicable.

Series 'F' AND 'H' Munchers are horizontal dry waste machines and must be fixed rigidly and horizontally either to the ground, or to a rigid system.

TR Pipeline models are designed for horizontal installation only.

Series 'A', SB and 'R' open channel models do not require fixing to the ground and can be supported either by the concrete channel or by steel supports bolted to the concrete channel walls.

Series 'A', SB and 'R' pipeline models can be installed at any altitude.

Pipework to and from the unit should be independently supported and not rely on the Muncher as a means of support. Wherever possible when installed in a vertical pipe system the Muncher unit should be independently supported.

1.4 HANDLING



During installation and maintenance, attention must be paid to the safe handling of all items. Where a Muncher or its components weigh in excess of 20kg (45lb) it is recommended that suitable lifting tackle should be used to ensure that personal injury or damage to components does not occur.



A weight table is included at the end of this section.

Lifting illustrations are contained in this document -Section 8.

NOTE



DO NOT ATTEMPT TO LIFT MUNCHER USING ONLY ONE LIFTING LUG. EXTREME CAUTION SHOULD BE OBSERVED FOR PERSONNEL SAFETY WHEN LIFTING HEAVY OBJECTS.

BY DESIGN THE CUTTERS HAVE SHARP EDGES.

GREAT CARE MUST BE TAKEN WHEN HANDLING. THE USE OF PROTECTIVE GLOVES IS RECOMMENDED.

1.5 STORAGE

Munchers are dispatched from our factory with the cutter chamber sprayed with a moisture repellent coating and ready for immediate installation and operation.

Should the machine be stored or left stationary for any length of time it is recommended that the cutter bank is re-sprayed with anti-rust lubricant and that the shafts are rotated monthly.

Removing the motor cowl and turning the fan by hand is the easiest way to rotate the shafts.

Failure to do this may result in a higher frequency of reversals and in extreme cases the machine to seize due to the tight running clearances of the individual cutting elements during commissioning and initial start-up.

The starter panel if supplied should be stored in a controlled dry environment to prevent moisture build-up causing corrosion of contactors and other metallic components.

Installation, Operation & Maintenance Instructions

See manufacturer instructions for motor/gearbox/drive and panel storage procedures.

NOTE:



The Muncher must be protected by a PLC control unit set up to the correct operating philosophy. Only PLC's supplied or approved by Mono Pumps Limited should be used. Failure to observe this requirement may cause premature machine failure and could invalidate the warranty of the machine. It is also important that the PLC be correctly wired into the panel.

Please refer to Wiring Diagram – Section 4, Page 1.

IMMEDIATELY PRIOR TO INSTALLATION AND STARTING



Before installing the Muncher please ensure that all plugs and inspection plates are replaced.

For TR Munchers please see section 1.9.1 prior to starting for instructions on how to fit constant level oilers.

1.6 ELECTRICAL



Electrical connection should only be made using equipment suitable for both rating and environment. Where any doubts exist regarding the suitability of equipment. Mono Pumps Limited should be consulted before proceeding.



Earthing points will be provided on electric drives (if supplied) and it is essential that these are correctly connected. The electrical installation should include appropriate isolating equipment to ensure that the unit is safe to work on.

1.7 GENERAL SAFETY



GREAT CARE MUST BE TAKEN TO PROTECT ALL ELECTRICAL EQUIPMENT FROM SPLASHING WHEN HOSING DOWN. WHERE MONO PUMPS LIMITED HAVE SUPPLIED A BASIC MUNCHER THE ONUS IS ON THE USER TO FIT ADEQUATE GUARDS IN COMPLIANCE WITH THE REQUIREMENTS OF THE RELEVANT REGULATIONS.

All nuts and bolts, securing flanges and base mounting fixtures must be checked for tightness before operation. When commissioning the plant, all joints in the system must be checked thoroughly for leakage.

If, when starting, the Muncher does not appear to operate correctly, the plant must be shut down immediately and the cause of the malfunction established before operations are recommenced.

May contain substances from the ECHA SVHC Candidates List (REACH - Regulation (EC) No. 1907/2006)

NOTE:

NEVER inspect or work on or near the cutter chamber without first isolating and locking the machine.

GUARDS



In the interests of safety, and in accordance with relevant legislation, all guards must be replaced after necessary adjustments have been made.



It is strongly recommended that a Series 'F' or 'H' horizontal dry Muncher system should incorporate: -

- A steel (or similar) feed hopper with a minimum base to top height of 1.0 metre (3.3 feet) or a minimum height of 1.5 metres (4.9 feet) from floor level.
- A steel (or similar) lower delivery chute, which is inaccessible without tools.
- A protective grid mounted over the Muncher and conveyor system, especially where overhead walkways are present.
- Emergency stop buttons positioned within easy reach of all operating staff.

The recommended extent of enclosure is illustrated in this document - Section 8.

1.7.1 WARNING /CONTROL DEVICE

Prior to operating the Muncher, if any warning or control devices are fitted these must be set in accordance with their specific instructions.

1.7.2 NOISE LEVELS



The noise sound pressure level will not exceed 70dB at one metre distance from the Muncher. This is based on a typical installation and does not necessarily include noise from other sources or any contribution from building reverberation.

1.8 EXPLOSIVE PRODUCTS/ HAZARDOUS ATMOSPHERES

In certain instances the product being treated may well be of a hazardous nature.



In these installations consideration must be given to provide suitable protection and appropriate warnings to safeguard personnel and plant.

Installation, Operation & Maintenance Instructions

1.9 LUBRICATION

The gearmotor(s) is supplied with the correct type and quantity of lubricant in the gearbox but should be checked before use. For further data see separate information supplied by manufacturer.

Series 'F' and 'H' bearings and rotary shaft seals are lubricated via greasing points on each bearing housing. The correct quantity of grease is reached when excess can be seen around the outer lipseal. Other models have sealed for life bearings that do not require maintenance.

Gears should be inspected periodically to see if grease replenishment is necessary, and if so, grease should be added via the grease nipple until the housing is two thirds full.

Only use recommended lubricant shown below for Muncher shaft gears, bearings and rotary seals.

BP Energrease LC2 (-30°C to 180°C) (-22°F to 356°F).

At the following intervals, bearings, gears and seal assembly inspection should take place along with lubricant replenishment;

Series 'F', 'H', 'R' - 7,500 hrs

Series 'A', SB, TR - 10,000 hrs



PIPELINE MUNCHERS SHOULD BE ISOLATED BY CLOSING LINE VALVES PRIOR TO SERVICING.

Under tropical or other arduous conditions, however, more frequent lubrication may be necessary. It is therefore advisable to establish a suitable maintenance schedule or periodic inspection to match service conditions.

Weights

Muncher	Type	Gear Unit / Class	M/C Size (kW)	Weight (kg)							
Series A	CA202AA CA203AA CA205AA CA206AA CA210AA CA215AA	IP55	1.5	241 251 276 286 351 400							
	CA202AB CA203AB CA205AB CA206AB CA210AB CA215AB			IP55	2.2	254 264 284 294 369 439					
	CA202AC CA203AC CA205AC CA206AC CA210AC CA215AC					IP55	4.0	265 275 295 305 380 450			
	Series F							CF306RJS7B2 CF310RMS7B2	Nord IP55	11 7.5 & 11	780 1180
	Series H							CH06 CH09 CH12	Nord IP55	11 & 15 15 & 22	1800 2300 2800
	SB							Pipeline CB201	IP55	1.1 1.5 2.2	205 207 244
		IP55	1.1 1.5 2.2							208 244 248	
			Channel CB201A	IP55	1.1 1.5 2.2					155 190 195	
					IP67 & IP68	1.1 1.5 2.2	200 225 260				
		TR				CT203C	IP55		1.5 2.2 / 4.0	290 340	
				CT203D					IP55	1.5 2.2 / 4.0	290 340
			CT203E		IP55	1.5 2.2 / 4.0	290 340				
				CT205F		IP55	1.5 2.2 / 4.0	345 390			
	CT205G		IP55		1.5 2.2 / 4.0		345 390				
	R	CR145A	IP55	7.5	800						

Muncher	Type	Gear Unit / Class	M/C Size (HP)	Weight (lb)			
Series A	CA202AA CA203AA CA205AA CA206AA CA210AA CA215AA	TEFC	2	531 553 608 630 773 881			
	CA202AB CA203AB CA205AB CA206AB CA210AB CA215AB	TEFC	3	559 582 626 648 813 967			
	CA202AC CA203AC CA205AC CA206AC CA210AC CA215AC	TEFC	5	584 606 650 672 837 992			
	Series F	CF306RJS7B2 CF310RMS7B2	TEFC	15 10 & 15	1719 2601		
	Series H	CH06 CH09 CH12	TEFC	15 & 20 / 20 & 30	3968 5070 6172		
	SB	Pipeline CB201	TEFC	1.5 2 3	451 456 537		
			SUBMERSIBLE	1.5 2 3	458 537 546		
			Channel CB201A	TEFC	1.5 2 3	341 418 429	
				SUBMERSIBLE	1.5 2 3	440 496 573	
		TR		CT203P	TEFC	2 3 / 5	639 749
				CT203Q	TEFC	15 10 & 15	639 749
			CT203R	TEFC	15 10 & 15	639 749	
			CT203S	TEFC	15 10 & 15	760 859	
	CT203T		TEFC	15 10 & 15	760 859		
	R	CR145A	TEFC	10	1763		

Installation, Operation & Maintenance Instructions

2.0 START-UP PROCEDURE



By the nature of the equipment and its operating environment the Muncher can be an extremely dangerous machine. It is vital that operators are conversant with these Operation and Maintenance Instructions prior to working with the machine.

Where applicable:

- 1) Check the foundation bolts are secure once the machine is installed in its correct operating position.
- 2) Check the gearbox lubricant, remove the plug and fit the air vent to prevent gearbox pressurisation. Not applicable to submersible drive units.
- 3) Check all electrical connections for continuity and earthing and that installation is in accordance with relevant regulations and circuit diagrams.
- 4) If a feed hopper is fitted, check that it is secure and installed correctly, and that no personnel can gain access to the moving parts of the machine.
- 5) Always ensure that machine is guarded in accordance with PD5304: 2000 Safety of Machinery requirements before any attempt is made to operate.
- 6) Prior to start up ensure all CT203 & CT205 TR Munchers have constant level oilers fitted as per section 1.9.1.
- 7) On start-up check the direction of rotation of the cutters. The cutters should rotate towards the centre when viewed from the inlet side.



NOTE:



If it is necessary to remove any inspection cover to observe the action – EXTREME CARE should be observed when carrying out this procedure.

- 8) Check that the Muncher stops when “STOP” button(s) are activated.
- 9) Check for reverse rotation of cutters when “REVERSE” button is activated.
- 10) Start up the machine. On initial start-up, allow machine to run for approximately 45 minutes.
- 11) Start the feed system to the machine. Care should be taken not to overburden the machine. Adjust feed

to maintain only the smallest practical reservoir of material in cutter banks.

- 12) After a further 10 minutes of running, stop the machine, switch off and lock the main isolator. Check the tightness of all securing bolts. Recheck every 500 hours of operating time.
- 13) Check the tightness of all cables and connections. Re-check every 500 hours of operating time.
- 14) Observe manufacturers guidelines with regard to gearbox lubricant initial renewal and subsequent intervals.
- 15) In the event of machine overload (jam), the controller is programmed to activate the following procedure:-
 - i) Momentarily reverse rotation to clear the condition, then return to normal operation
 - ii) If overload re-occurs within 60 seconds, reverse rotation to clear the condition, then return to normal operation.
 - iii) If a third overload occurs within 60 seconds of the first, machine shutdown in reverse mode and energise alarm circuit.
- 15) After machine shutdown, isolate and lock off. Inspect machine, removing any obstruction and press the “RESET” button.
- 16) The machine can now be re-started as 9) above.



NEVER inspect or work on or near the cutter chamber without first isolating and locking the machine.

Installation, Operation & Maintenance Instructions

3.0 DISMANTLING AND ASSEMBLY

Section 3 contains the steps to dismantle and reassemble the Muncher. All fastenings must be tightened securely and where identified the appropriate torque figures should be used.

3.1 USE OF ITEMS NOT APPROVED OR MANUFACTURED BY MONO PUMPS LIMITED

The Muncher and its components have been designed to ensure that the machine will operate safely within the guidelines covered by the legislation.

As a consequence Mono Pumps Limited have declared the machine safe to use for the duty specified as defined by the Declaration of Incorporation or Conformity that is issued with this Instruction Manual.

The use of replacement items that are not approved by or manufactured by Mono Pumps Limited may affect the safe operation of the machine and it may therefore become a safety hazard to both operators and other equipment. In these instances the Declaration provided will therefore become invalid. The guarantee referenced in the Terms and

Conditions of Sale will also be invalidated if replacement items are used that are not approved or manufactured by Mono Pumps Limited.

3.2 DISMANTLING ADVICE

(Refer to specified drawings).

CAUTION: When servicing the Muncher, be certain that the mains isolator is off and padlocked. Serious injury could result from accidental start-up.

- 1) Disconnect wiring at motor(s) terminal box(es) and tag leads for identification.
- 2) Pipeline models - Isolate the Muncher pipeline by closing line valves before and after the machine.
- 3) If necessary, the Muncher may be completely removed from installation using the recommended lifting equipment.
- 4) Pipeline models - Replace the pull back assembly with the maintenance period screen (MPS) if required.
- 5) When dismantling cutters and spacers, take careful note of the position and orientation of each component.

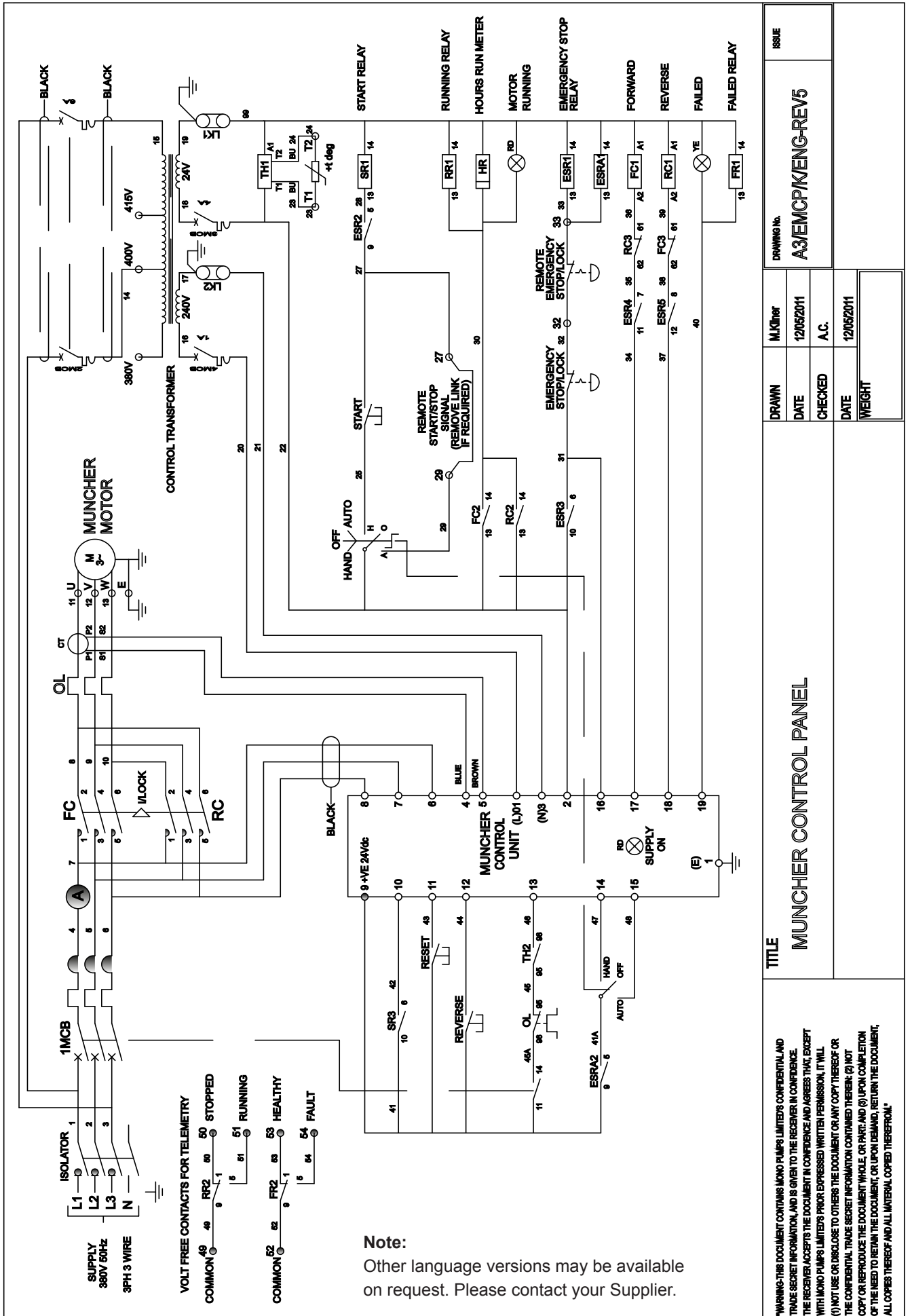
3.3 CLEANING / INSPECTION

- 1) Steam clean and disinfect all parts of the Muncher excluding motor, seal assemblies, gear drive unit and bearings.
- 2) Remove any gasket material from joint faces.
- 3) Housings should be cleaned thoroughly.
- 4) Inspect all parts for excessive wear and replace if necessary.
- 5) Sealed bearings cannot be re-greased, replace if necessary.
- 6) Check and if necessary replace the internal 'O'rings, lipseals and mechanical seals.
- 7) Inspect gears for wear and damage and replace if necessary.
- 8) All cutters and spacers must be clean and free from cracks or excessive wear.
- 9) Shafts should be clean and any burrs filed off for easier stacking. Inspect shafts for excessive wear of hexagonal portion. Replace if necessary.

3.4 REASSEMBLY ADVICE

- 1) Lubricate all bores, shafts and seals on reassembly.
- 2) Lubricate gears on re-assembly with the specified lubricant.
- 3) Reconnect wiring at motor(s) terminal box(es) using tag leads for identification.
- 4) Re-open system isolation valves.
- 5) On completion of assembly, run through the 'initial start-up' procedure in section 2.

Wiring Diagram



Note:
Other language versions may be available on request. Please contact your Supplier.

TITLE		MUNCHER CONTROL PANEL	
DRAWN	M/Other	DRAWING No.	ISSUE
DATE	12/05/2011	A3JEMCP/KENG-REV5	
CHECKED	A.C.		
DATE	12/05/2011		
WEIGHT			

WARNING: THIS DOCUMENT CONTAINS MONRO PUMPS LIMITED'S CONFIDENTIAL AND TRADE SECRET INFORMATION, AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER ACCEPTS THE DOCUMENT IN CONFIDENCE AND AGREES THAT, EXCEPT WITH MONRO PUMPS LIMITED'S PRIOR EXPRESSED WRITTEN PERMISSION, IT WILL (1) NOT USE OR DISCLOSE TO OTHERS THE DOCUMENT OR ANY COPY THEREOF; OR (2) NOT REPRODUCE THE DOCUMENT WHOLE OR IN PART; AND (3) UPON COMPLETION OF THE NEED TO RETAIN THE DOCUMENT, OR UPON DEMAND, RETURN THE DOCUMENT, ALL COPIES THEREOF AND ALL MATERIAL COPIED THEREFROM.

Drawing Reference Numbers

DRG. REF.	DESCRIPTION	DRG. REF.	DESCRIPTION
0600	MUNCHER NAMEPLATE	P014	MECH SEAL
0650	WARNING NAMEPLATE	P017	BEARING
1150	TOP COVER PLATE	P018	LIPSEAL
1700	ADAPTOR STOOL	P019	55mm RECT PAR KEY
2000	COVER PLATE GASKET (TOP)	P020	36mm RECT PAR KEY
2500	CUTTER	P021	DOWEL PIN
2600	MUNCHER HALF COUPLING	P022	40mm EXTERNAL CIRCLIP
2626	GEAR HALF COUPLING	P023	35mm EXTERNAL CIRCLIP
3200	DRIVE SHAFT	P024	70mm INTERNAL CIRCLIP
3250	DRIVEN SHAFT	P025	DRIVESCREW
3500	CUTTER SPACER	P028	SLOTTED HEX NUT
4700	BACK UP WASHER	P029	SPLIT PIN
4702	WASHER	P030	M8 HEX HEAD SCREW
4750	CUTTER LOCKING RING	P031	M8 SOCKET CAP SCREW
7800	DRIVE GEAR	P033	M8 SPRING WASHER
7850	DRIVEN GEAR	P200	M10 HEX HEAD SCREW
		P201	M8 SOCKET SET SCREW
		P202	M12 HEX HEAD BOLT
		P204	M12 NUT
		P205	M10 SPRING WASHER
		P206	M12 PLAIN WASHER
		P207	M12 SPRING WASHER

Channel Models Only		Pipeline Models Only	
0100	BEARING HOUSING	0300	MAIN BODY
2150	SIDERAIL AND BOTTOM HSNG.	1100	BOTTOM COVER PLATE
9700	LIFTING LUG	2000B	COVER PLATE GASKET (BOTTOM)
P032A	M10 SOCKET CAP SCREW	2005	COVER PLATE GASKET (OUTLET)
P034	M10 SPRING WASHER	P004	OUTLET COVER PLATE
P035	HEX CSK PLUG	P032B	M8 SOCKET CAP SCREW
P203	M12 HEX HEAD BOLT	P036	M12 EYEBOLT

IMPORTANT NOTE: -

THE DRAWING REFERENCES SHOWN GIVE THE DESCRIPTION OF ALL THE PARTS DETAILED ON THE SECTIONAL DRAWINGS IN THIS SECTION OF THE BOOK. THEREFORE SOME OF THE REFERENCES MAY NOT BE SHOWN ON ANY ONE.

Torque Tightening Table for Fasteners

DESCRIPTION	THREAD SIZE	PART No.(s)	MAX. TIGHTENING TORQUE	
			Nm	lbf.ft.
SLOTTED HEX NUT	M24 x 3	P028	230	170
HEX HEAD SCREW	M8 x 1.25	P030	29	22
SOCKET CAP SCREW	M8 x 1.25	P031, P032B	29	22
SOCKET CAP SCREW	M10 x 1.5	P032A	56	41
HEX HEAD SCREW	M10 x 1.5	P200	56	41
HEX HEAD BOLT	M12 x 1.75	P202, P203	101	76

Torque tolerances are +/- 5% of stated values.

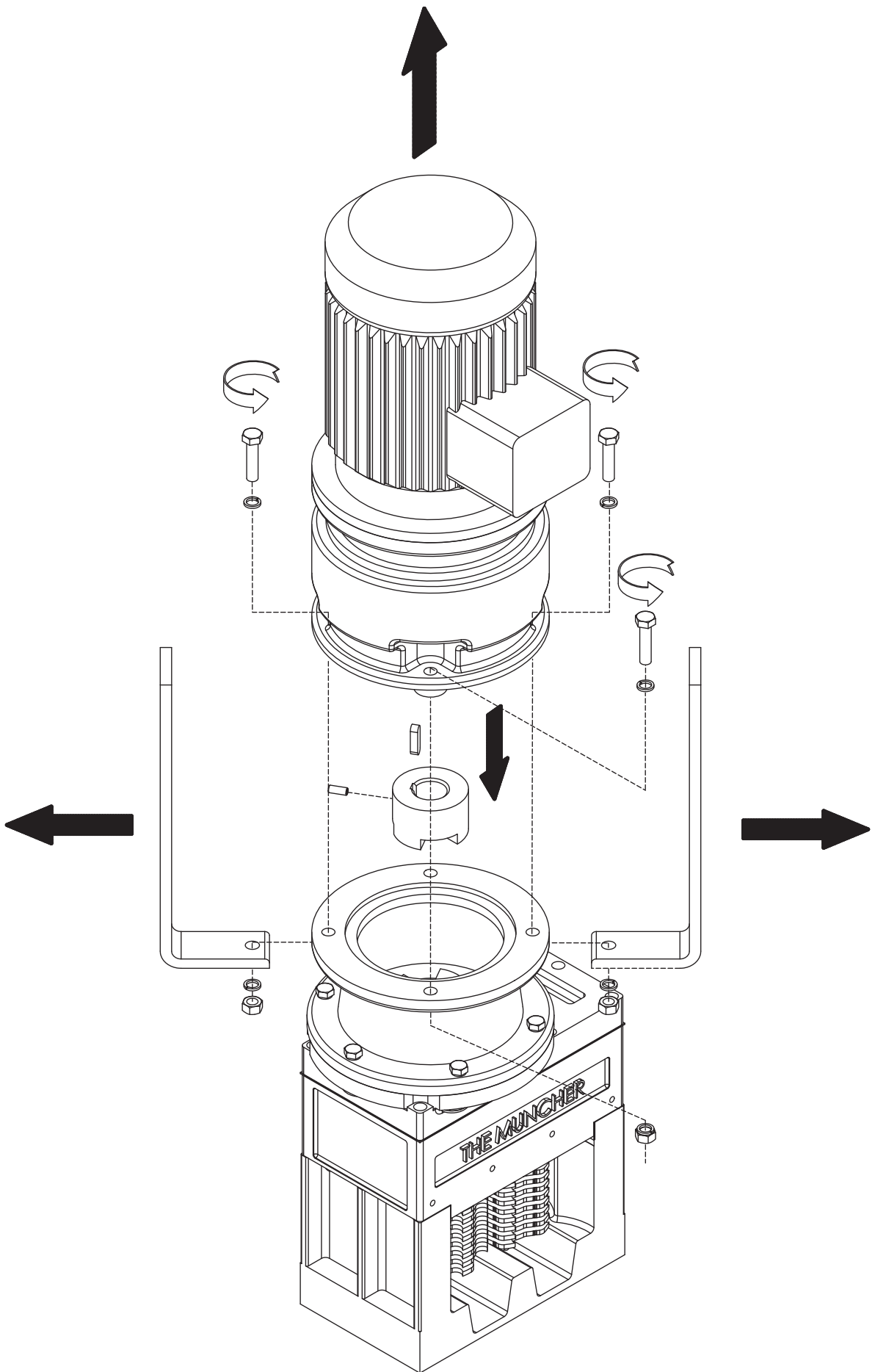
Muncher Coding

Features	Description	Basic Code														
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
Body Material	Cast Iron	C														
	Stainless Steel **	S														
	Gun Metal **	G														
Product	SB Muncher		B													
Mark No.	1988			2												
Throat Size	100mm (4")				0	1										
Machine Type and Outlet Size	Basic (Channel Type)						A									
	50 NB. B.S.P.						Z									
	80 NB B.S.P.						B									
	100 NB B.S.P.						C									
	150 NB BS4504 Sect 3.2 PN16						D									
	2" NB N.P.T.						F									
	3" NB N.P.T.						G									
	4" NB N.P.T.						H									
	6" ANSI B16.1 Class 125						J									
Build Option	Refer to NOV							*								
Cutter	CAM								T							
	ETOS								W							
No. of Teeth	5 (ETOS Only)									5						
	7 (CAM or ETOS)									7						
Thickness	5.5mm (0.2165")										A					
	8.0mm (0.3150")										B					
Material (Cutters)	Stainless Steel (ETOS Only)											1				
	Chromium Molybdenum Steel (CAM Only)											2				
Oblique													/			
Field Variation														V	A	R
Typical Code		C	B	2	0	1	z	*	W	7	A	2	/	1	2	3

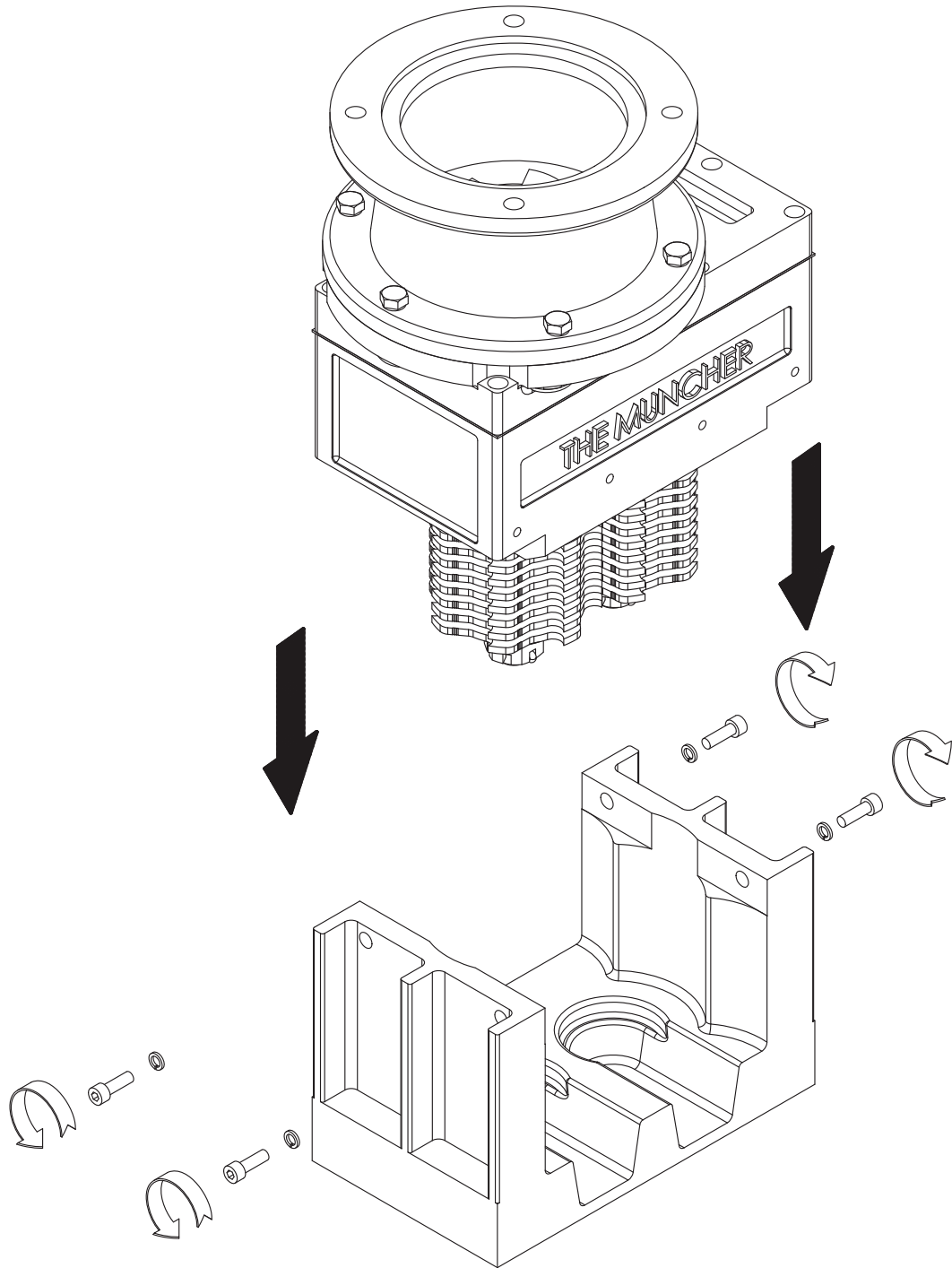
** These options are not available throughout the range, please consult your Supplier for details.

Note: 'X' in any column denotes a special variation

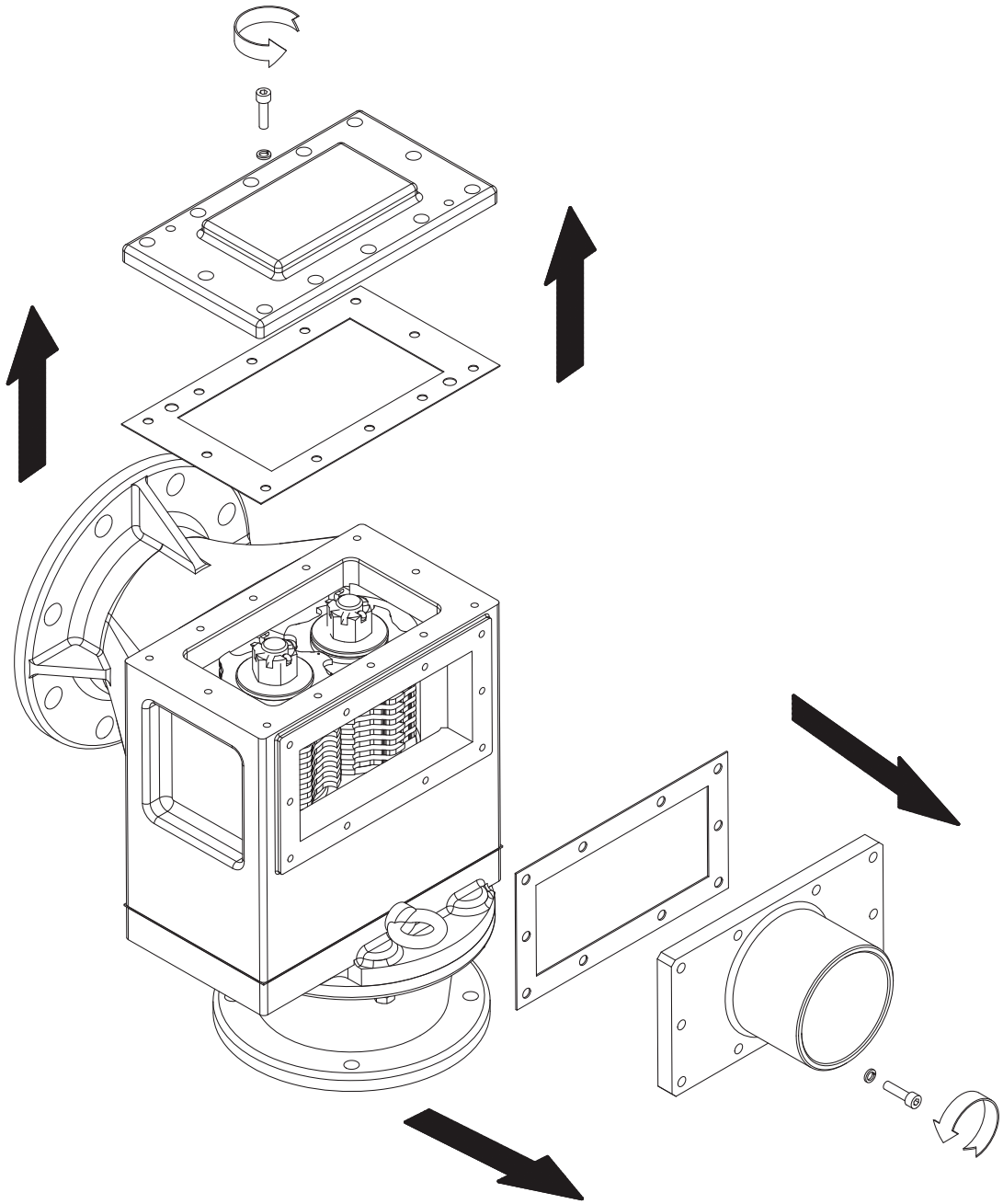
Dismantling

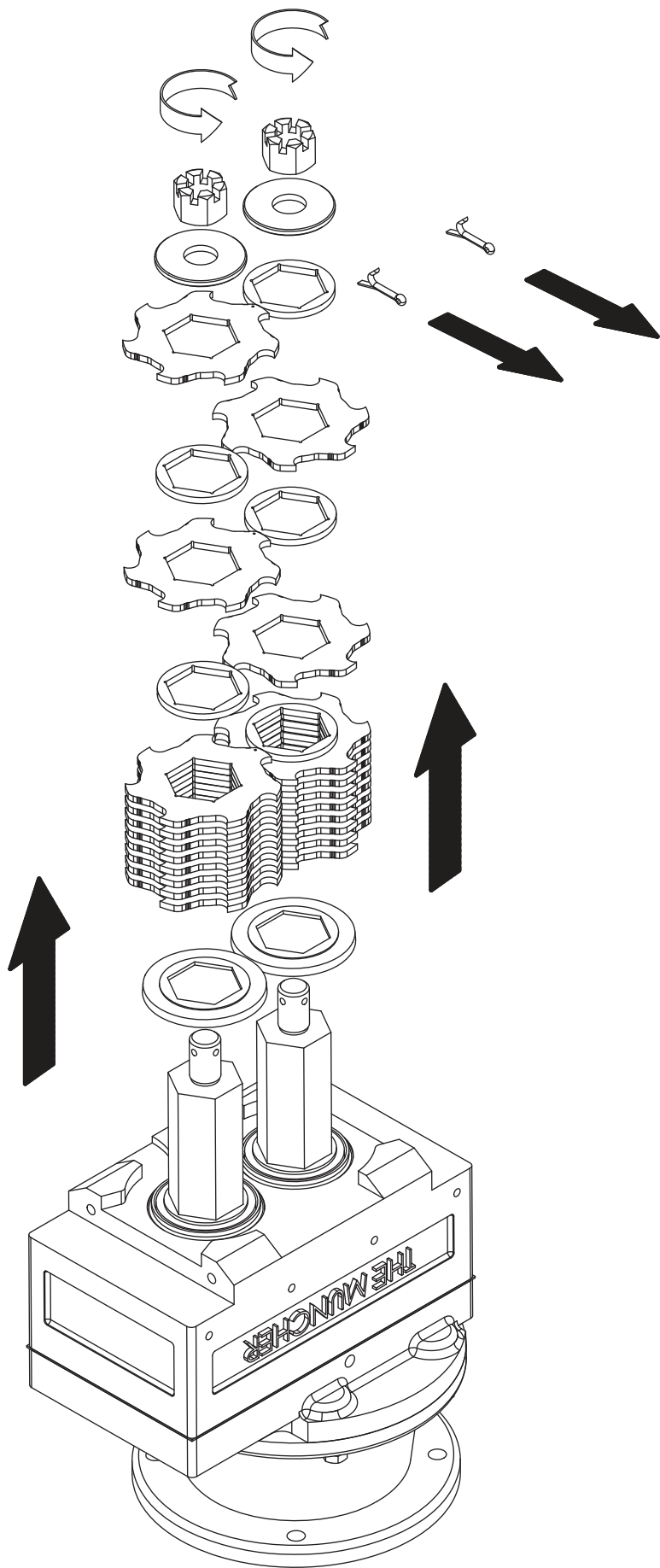


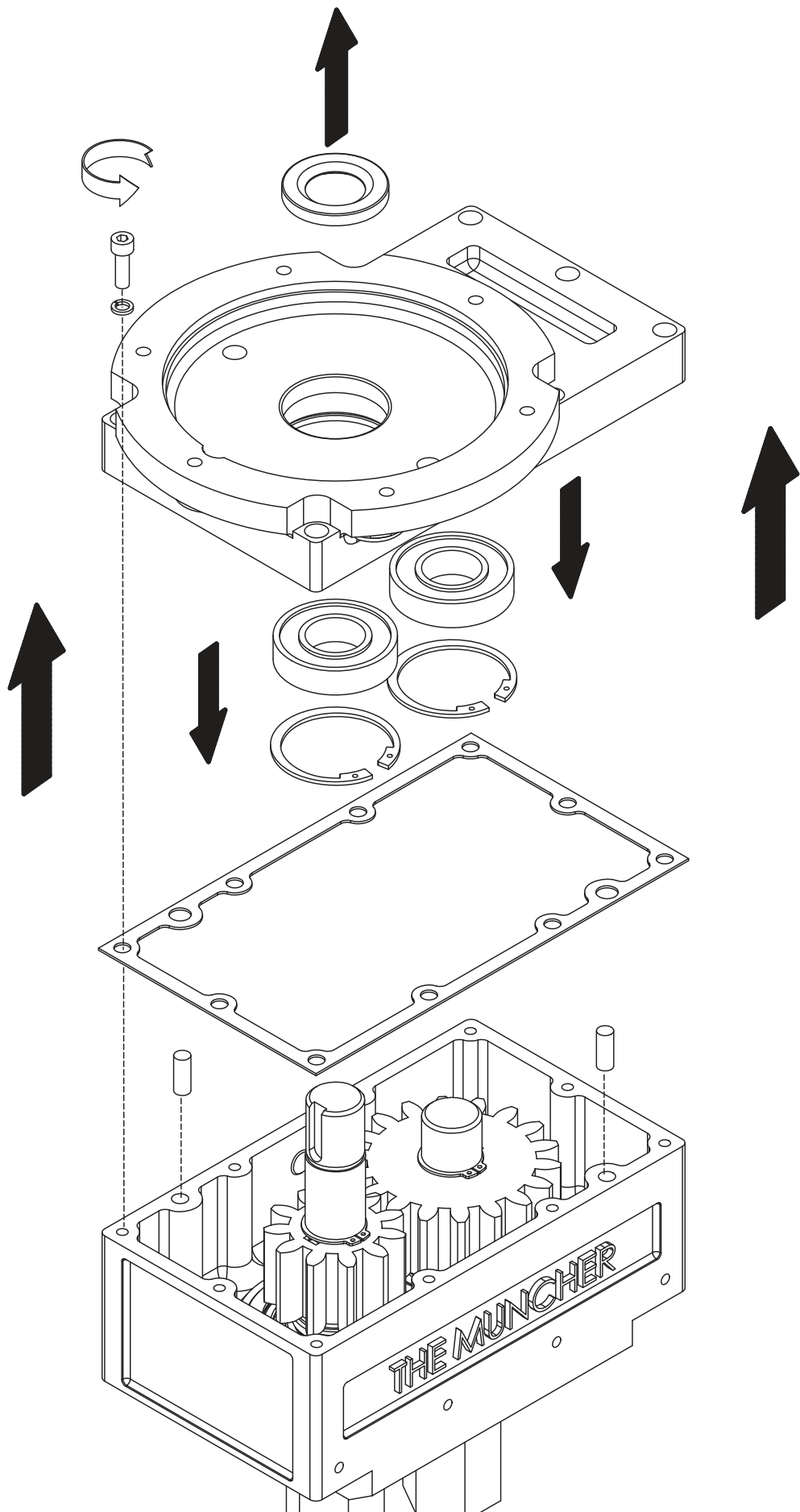
CHANNEL MODELS ONLY

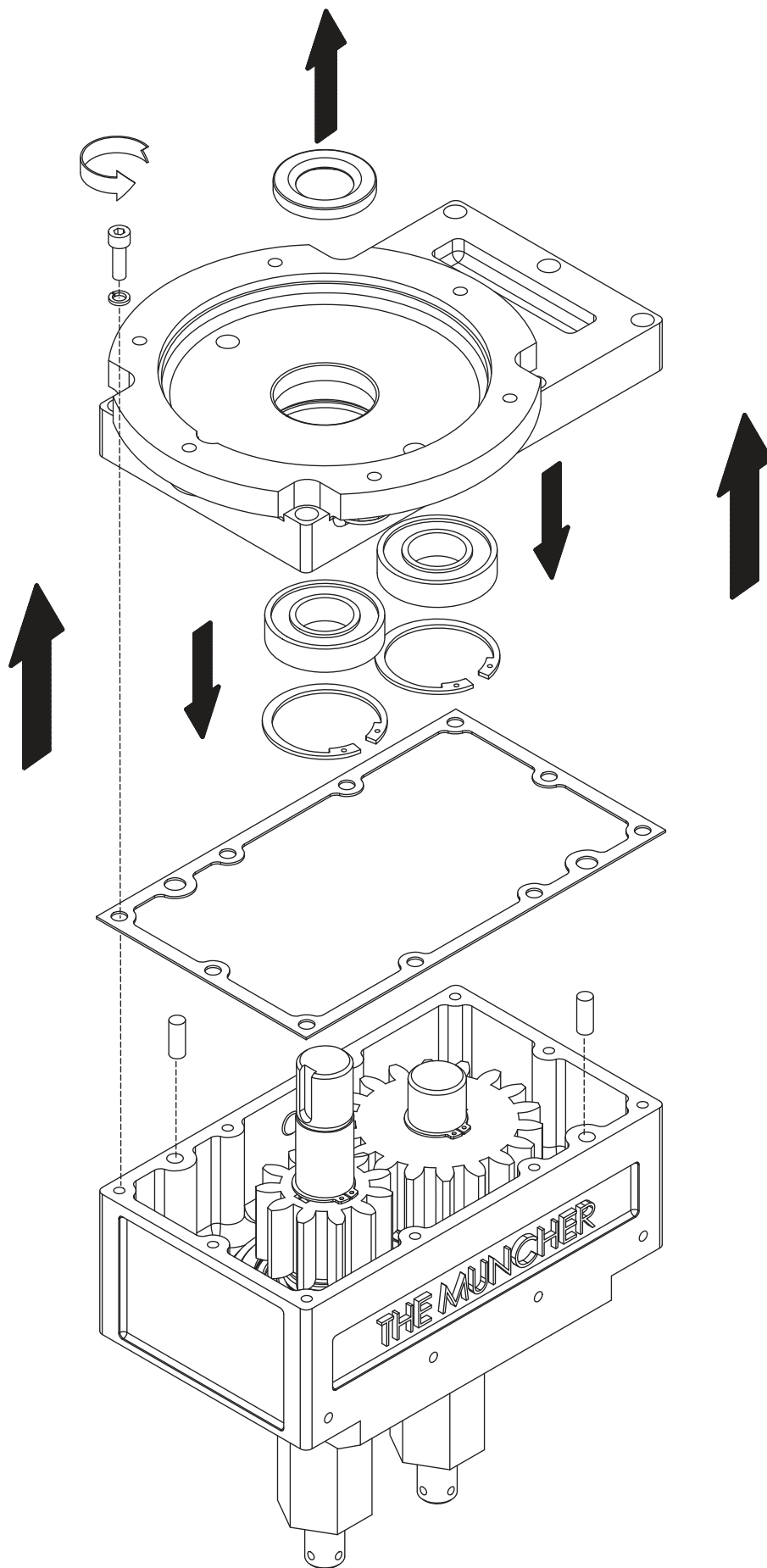


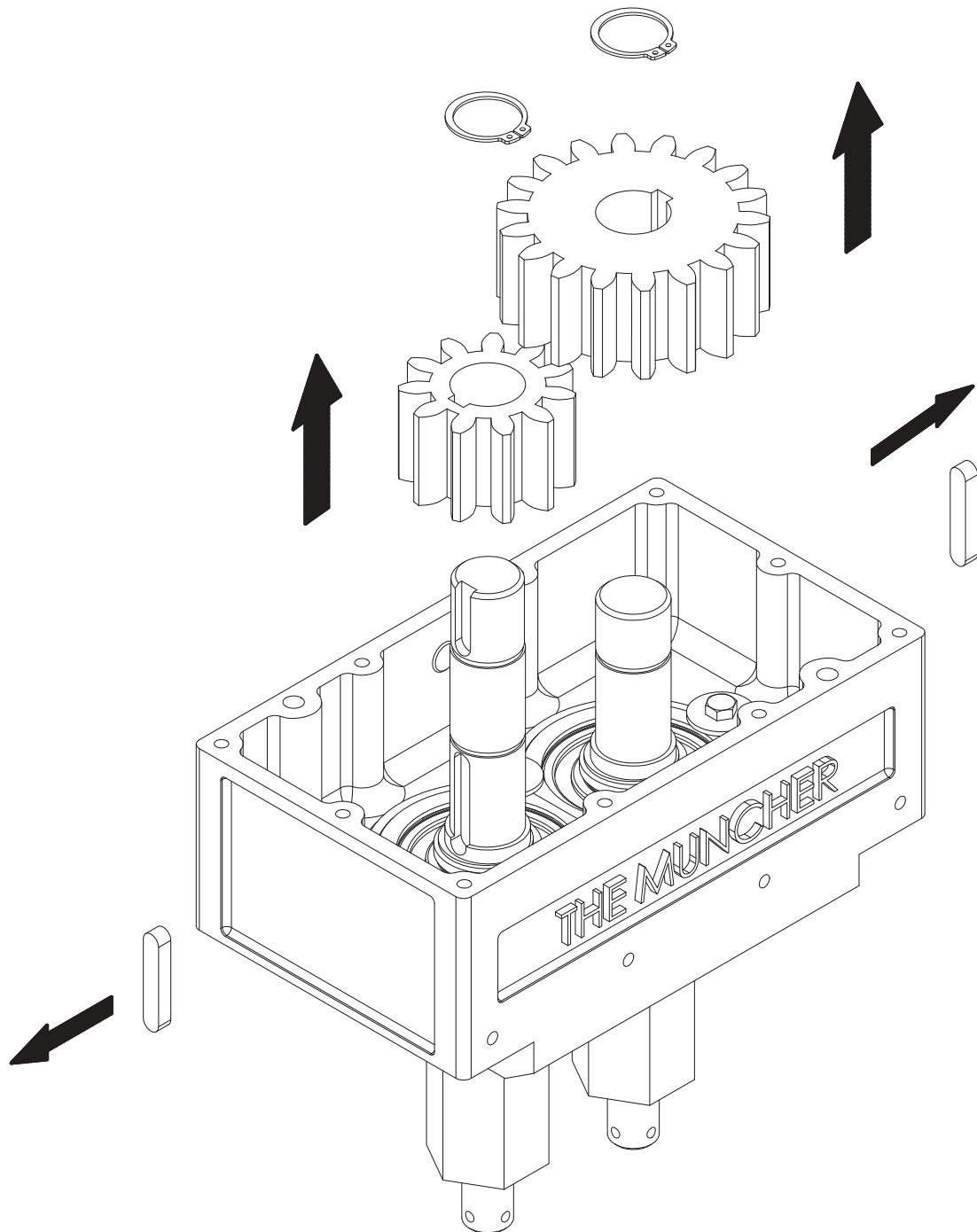
PIPELINE MODELS ONLY

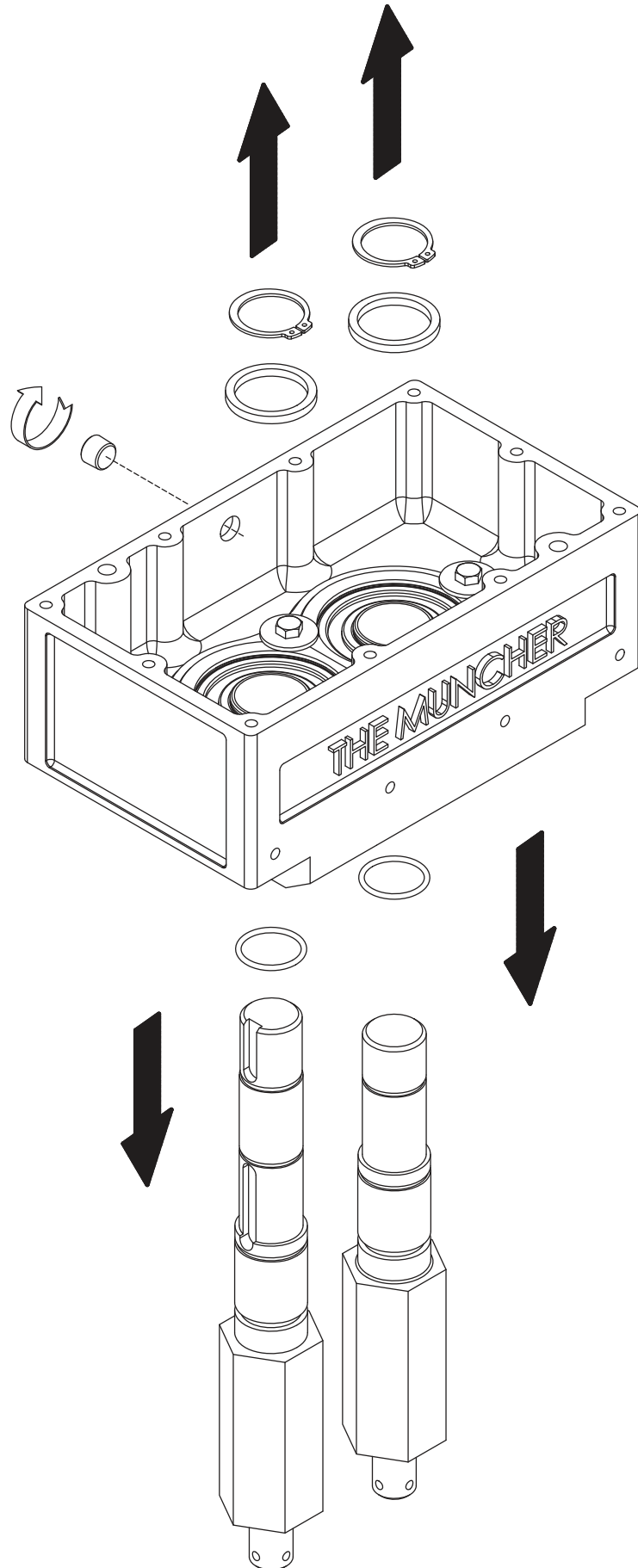


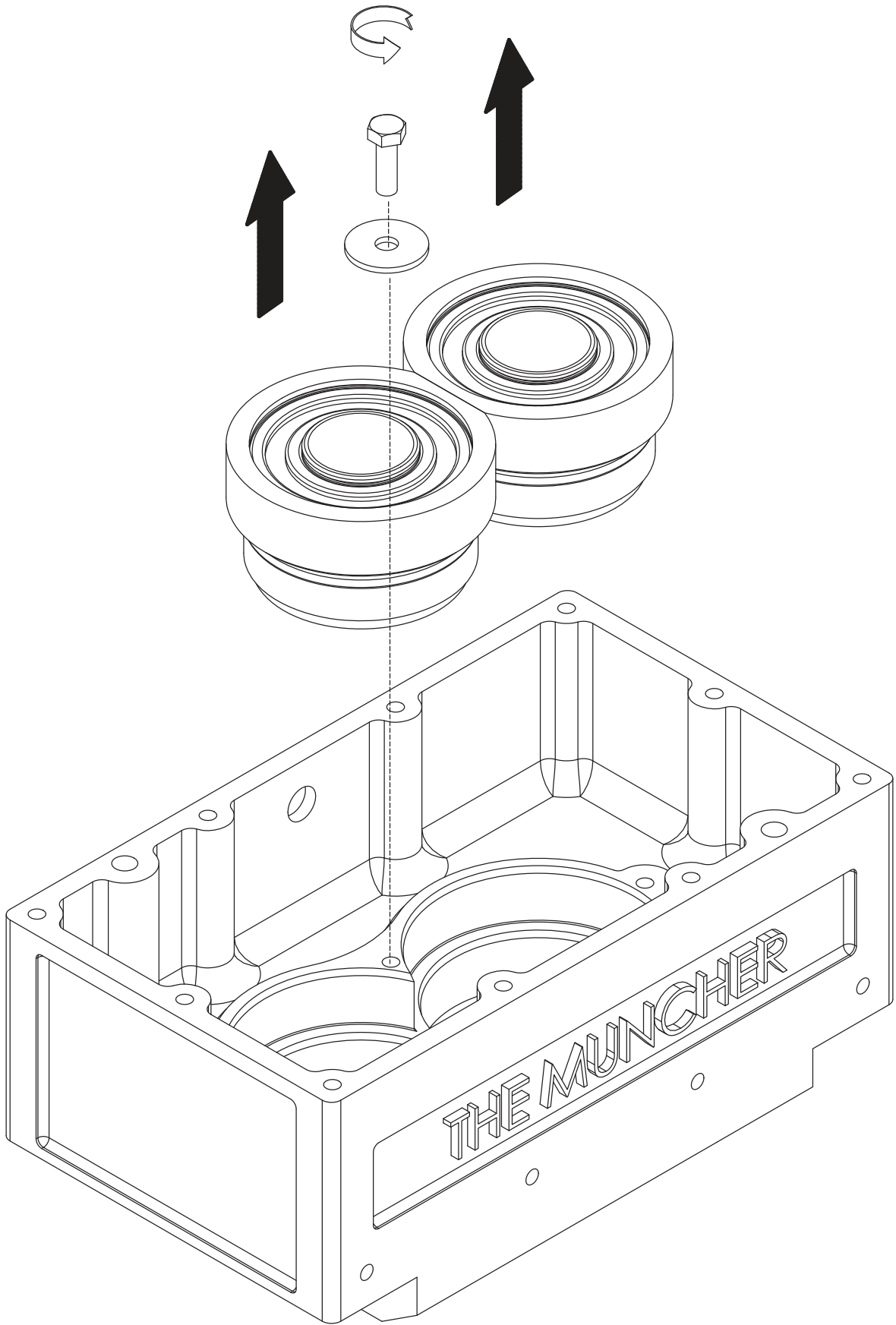




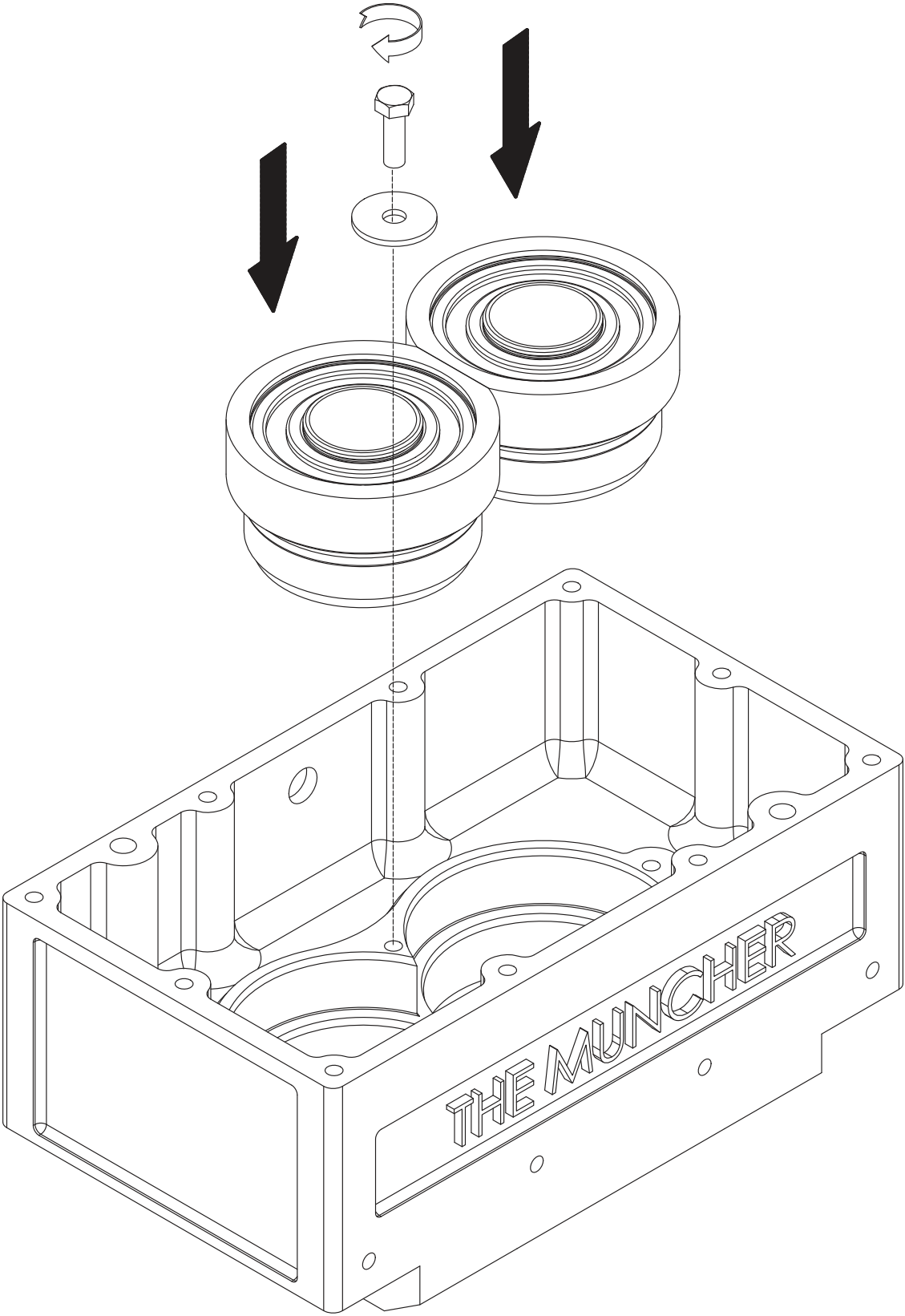


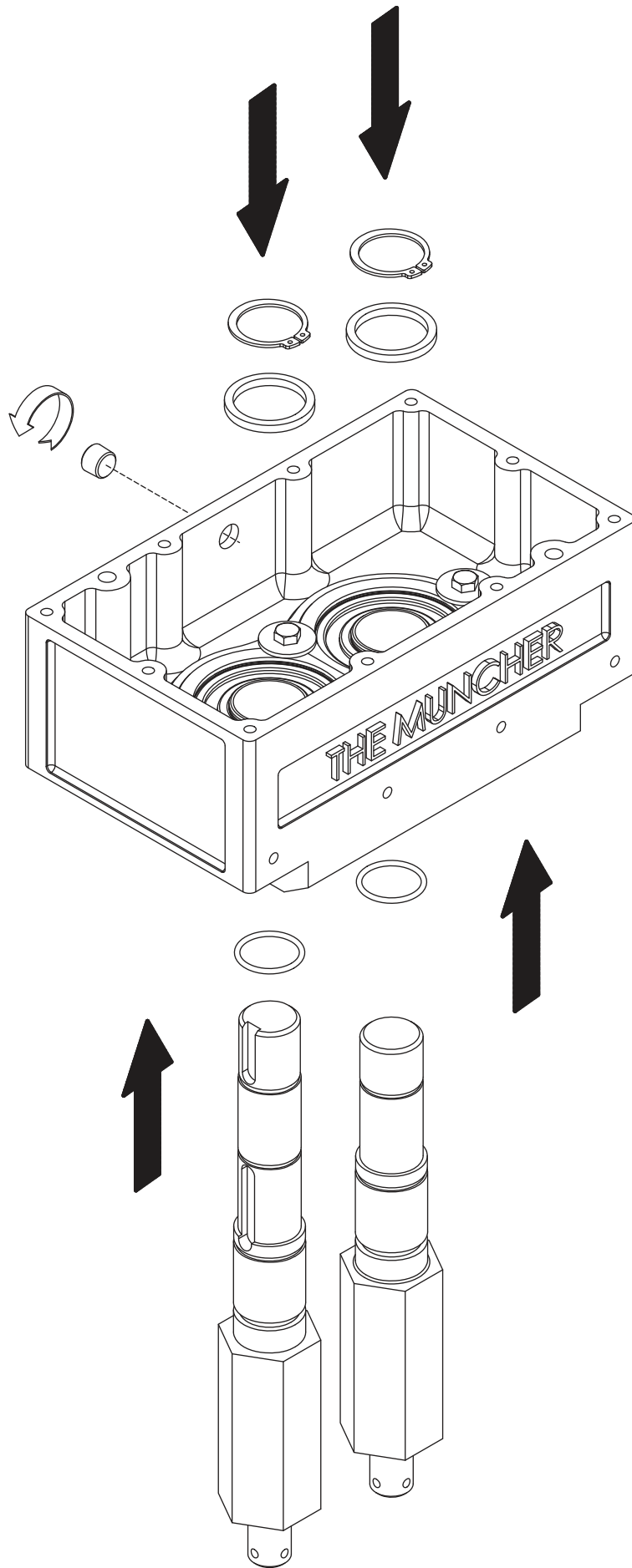


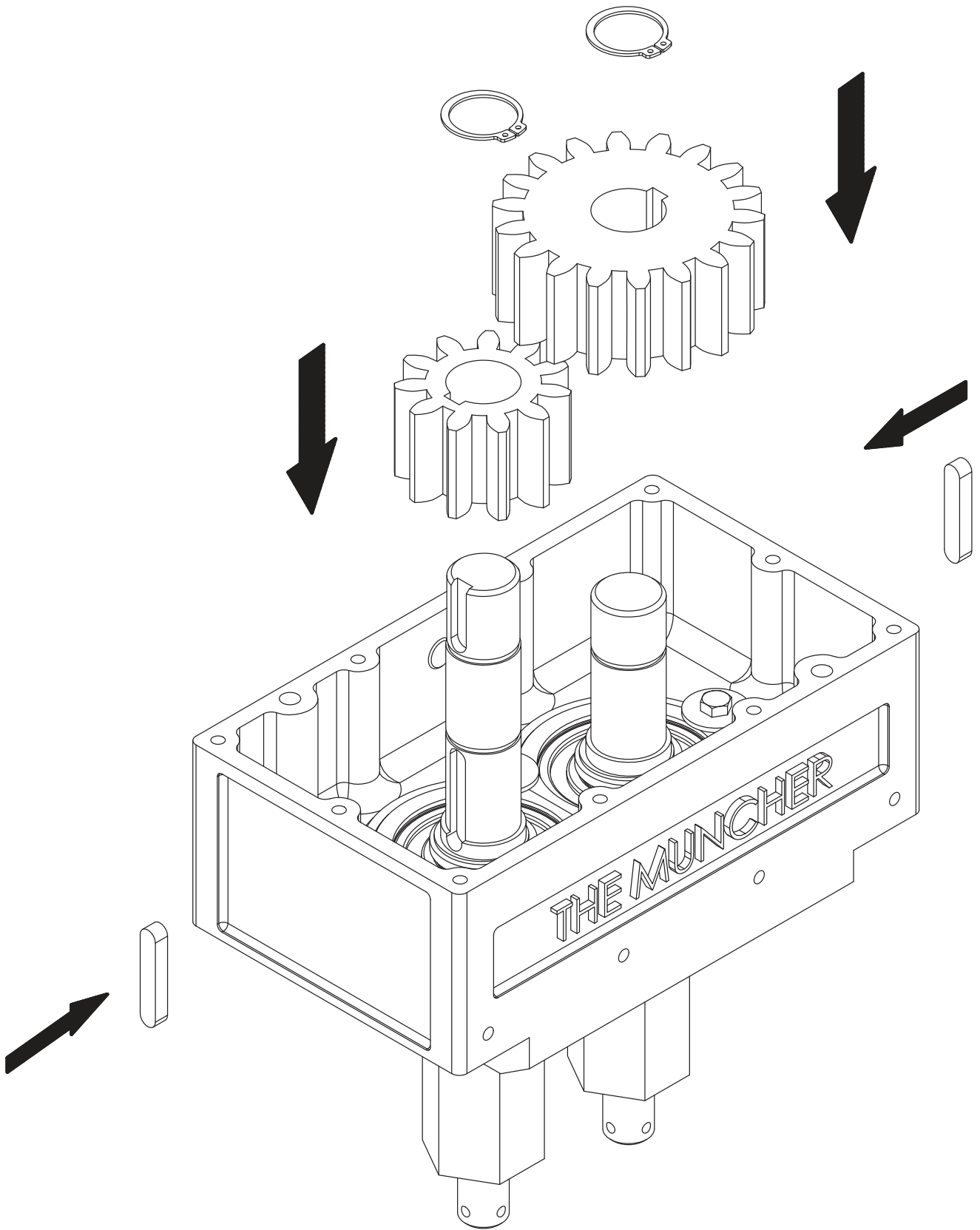


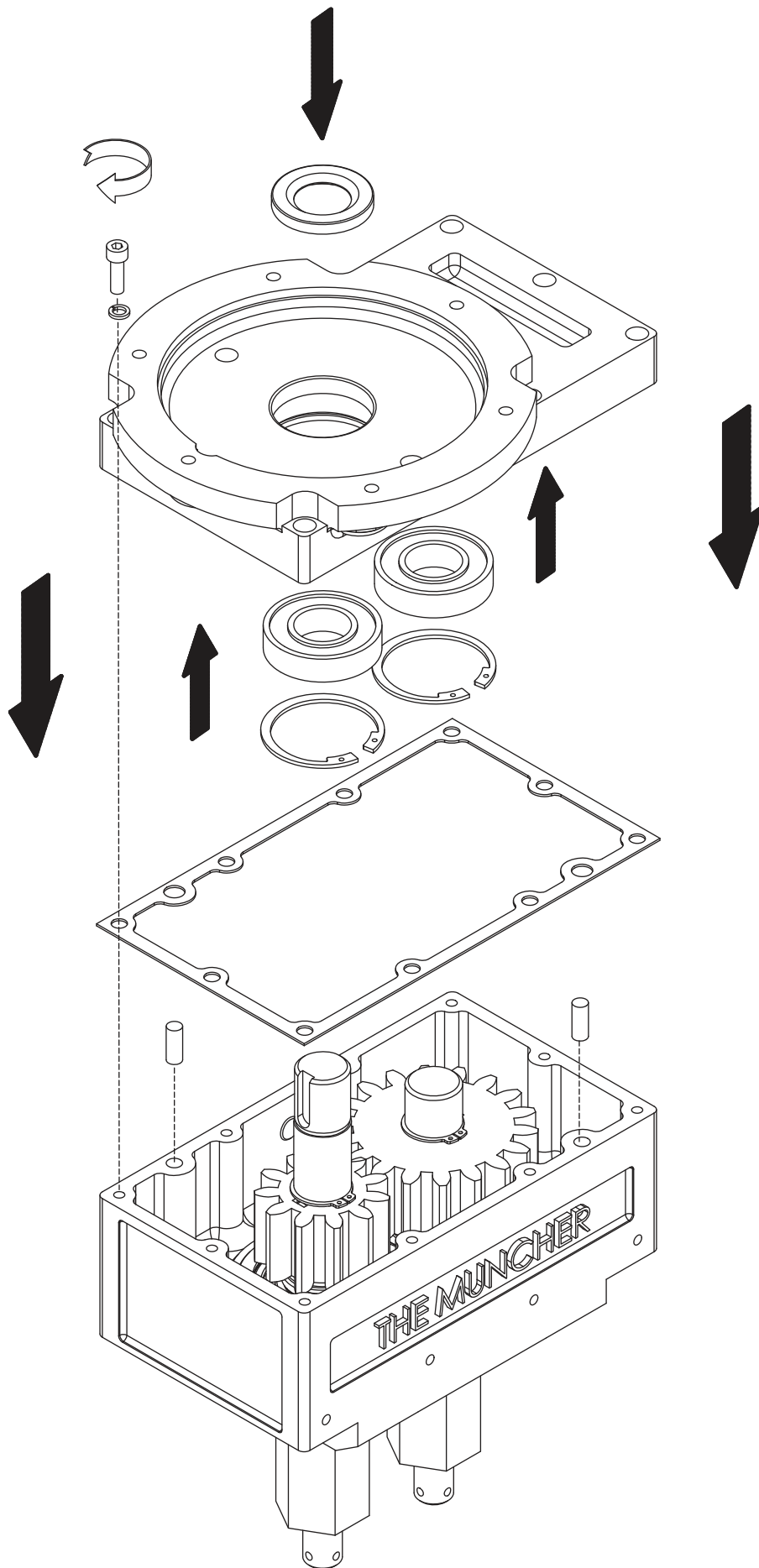


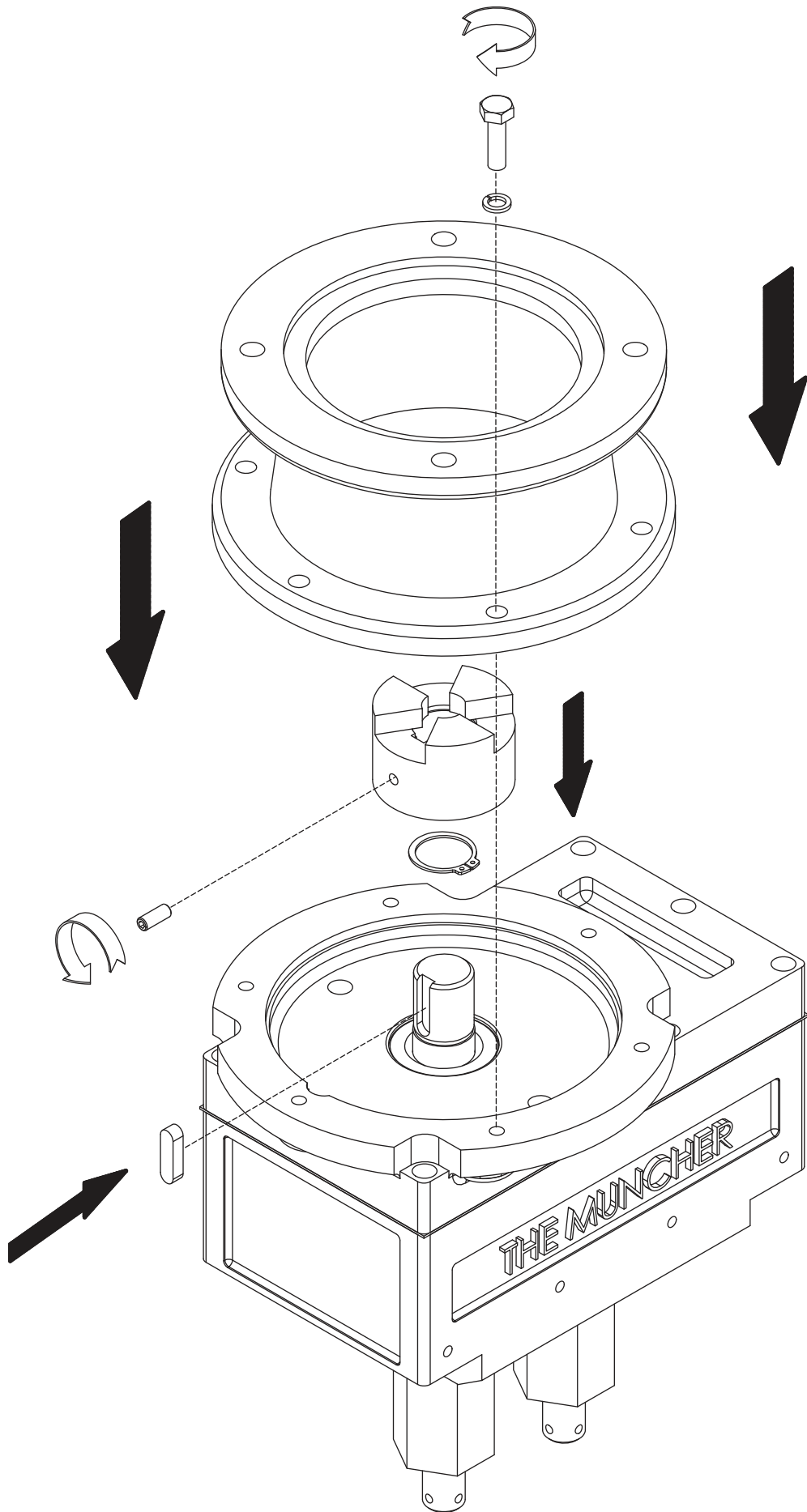
Assembly

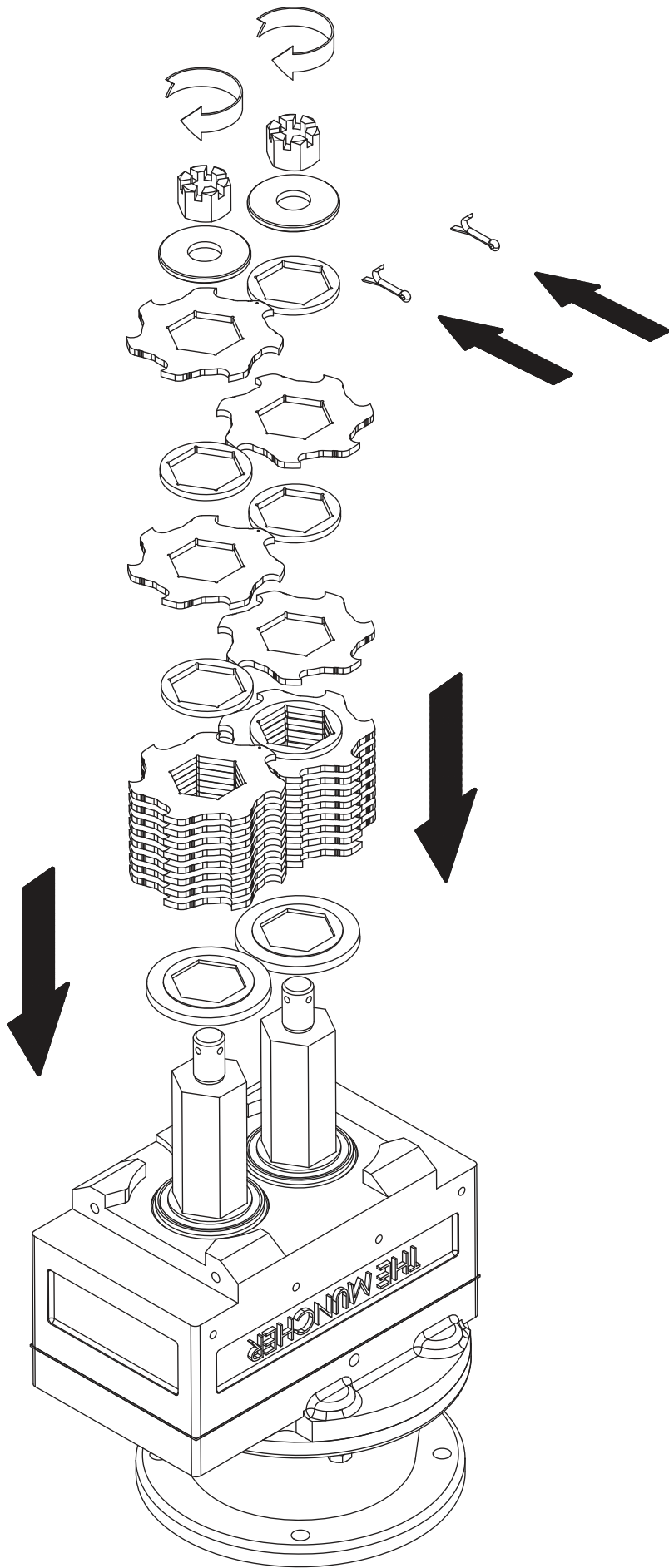




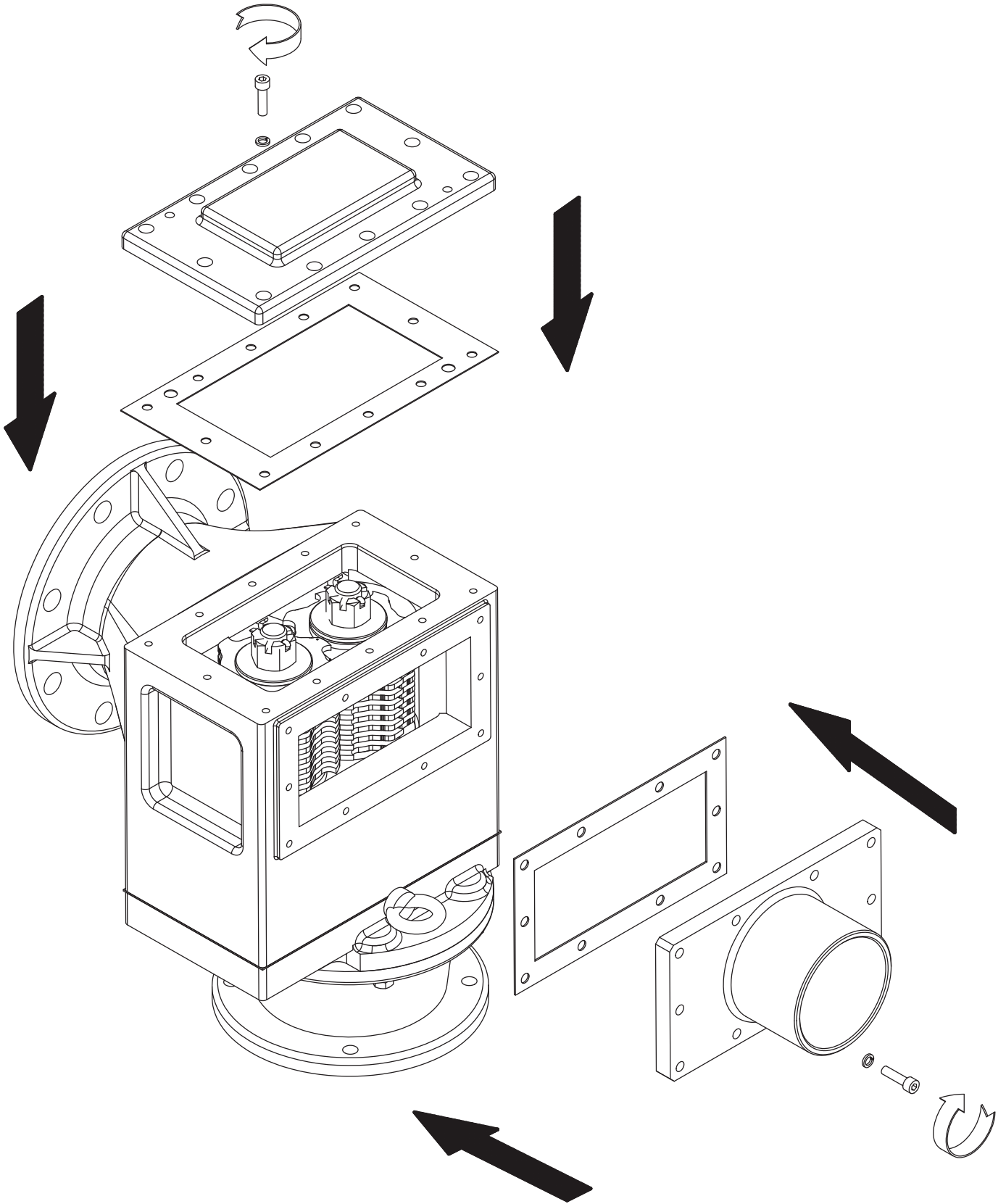






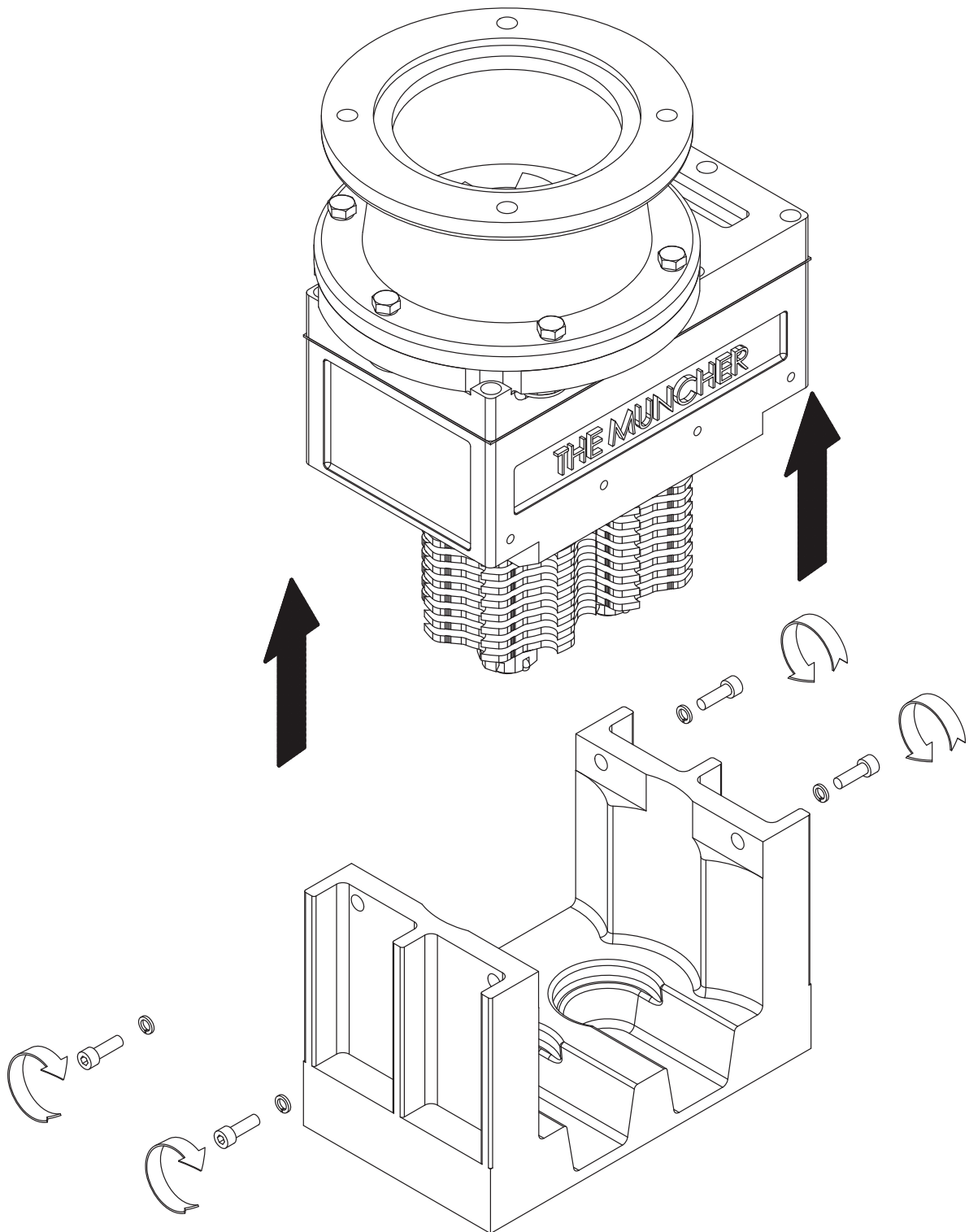


PIPELINE MODELS ONLY

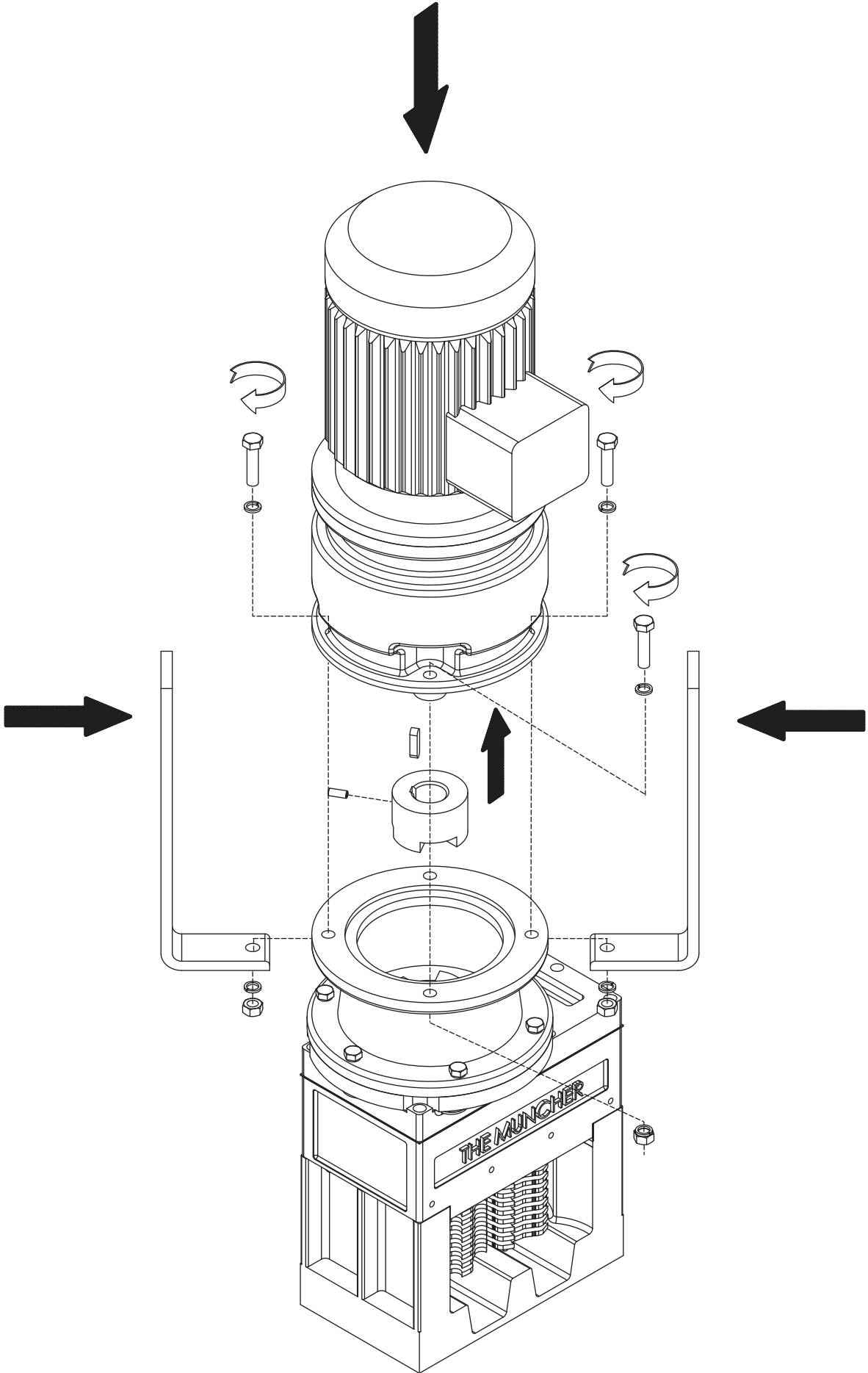


Dismantling

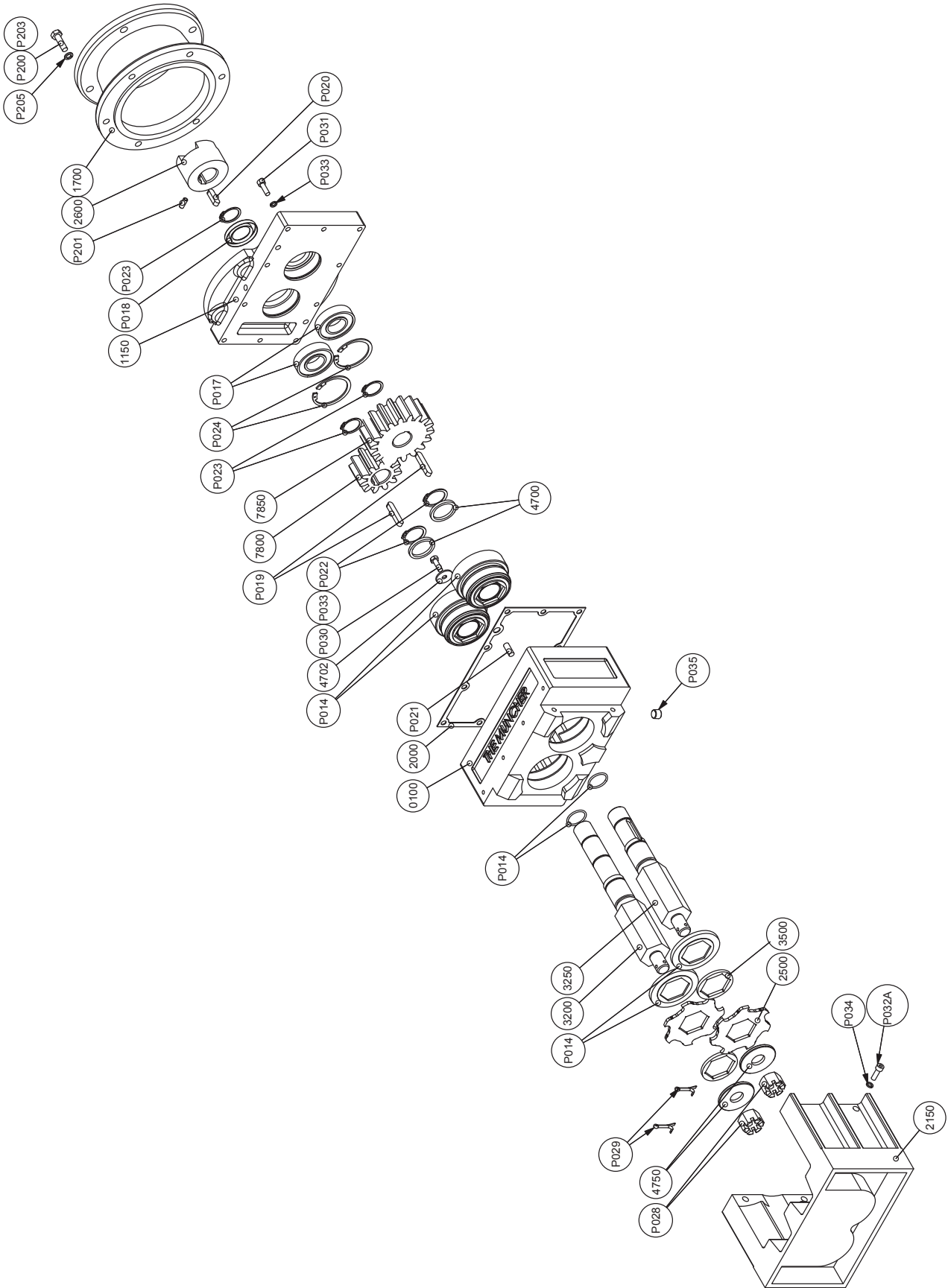
CHANNEL MODELS ONLY

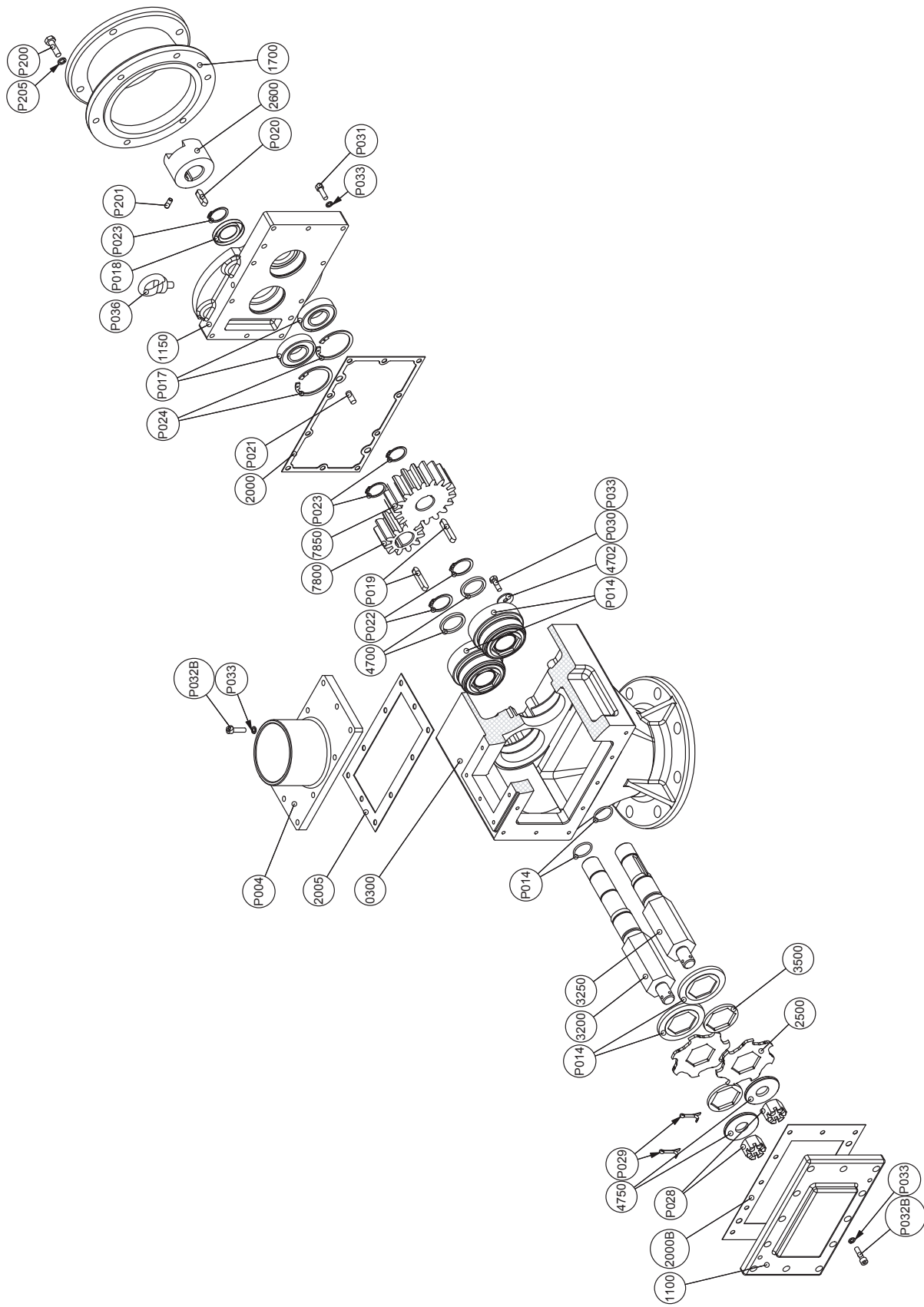


Assembly Diagrams

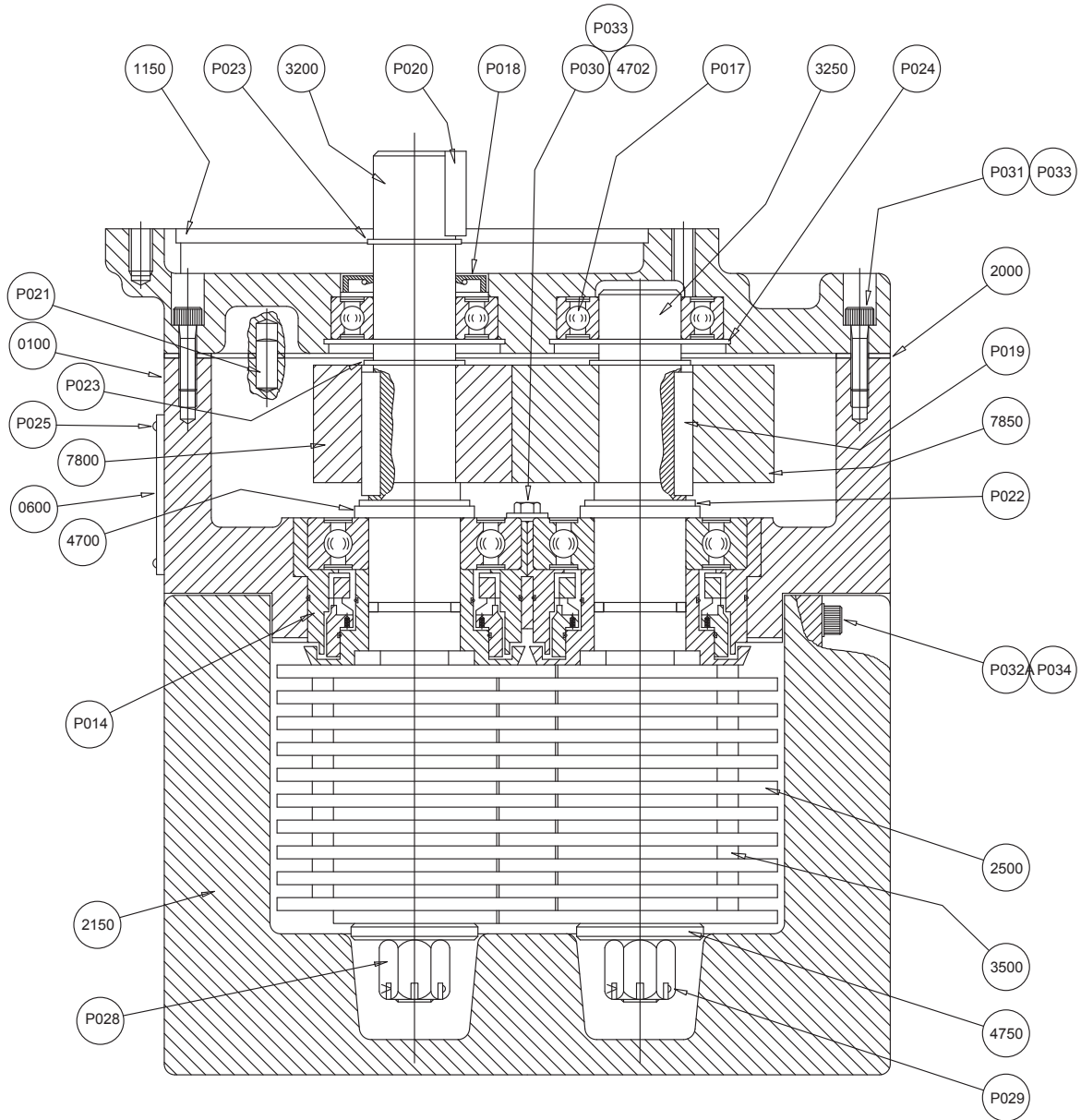


Exploded Views

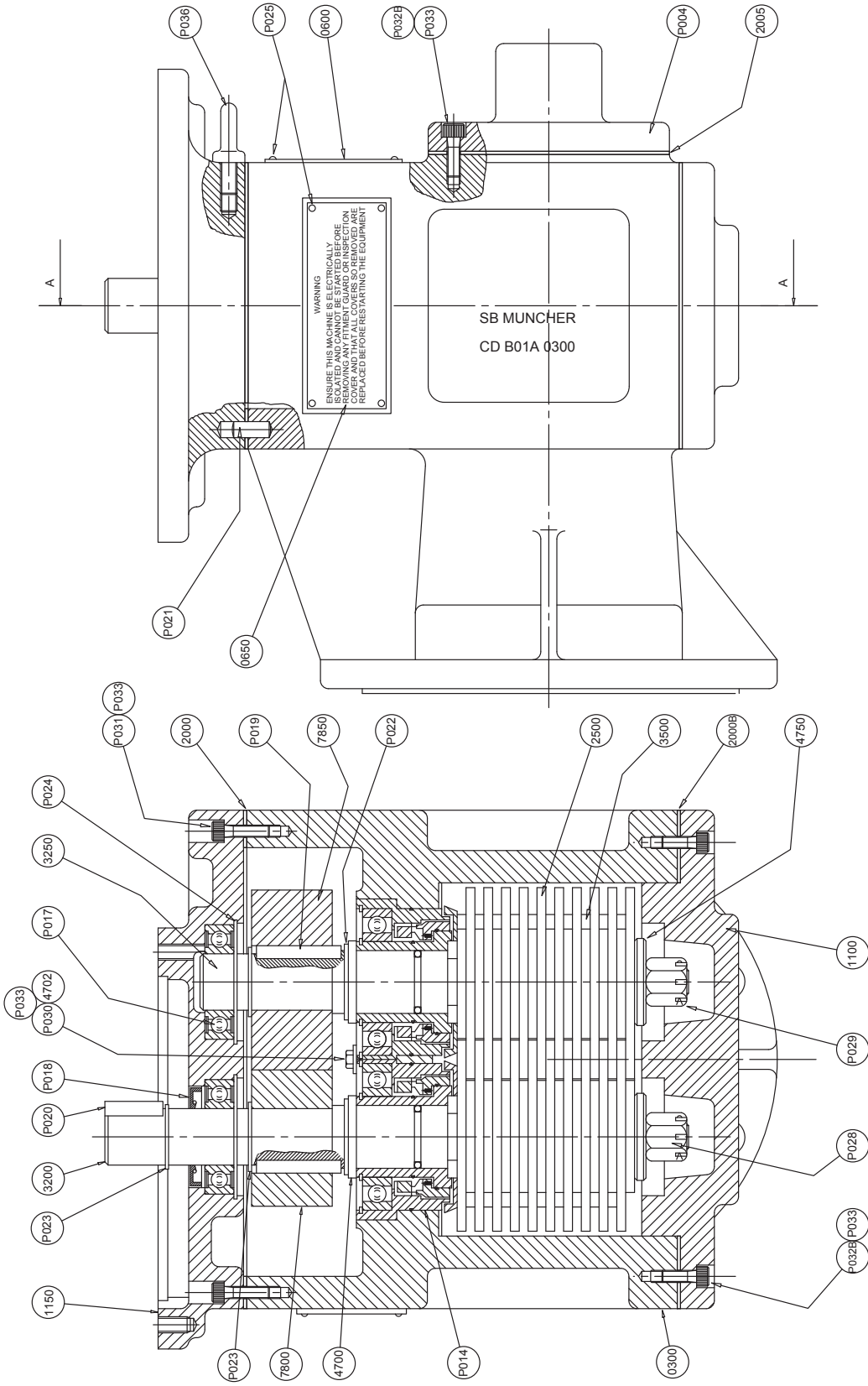




Sectional Arrangement

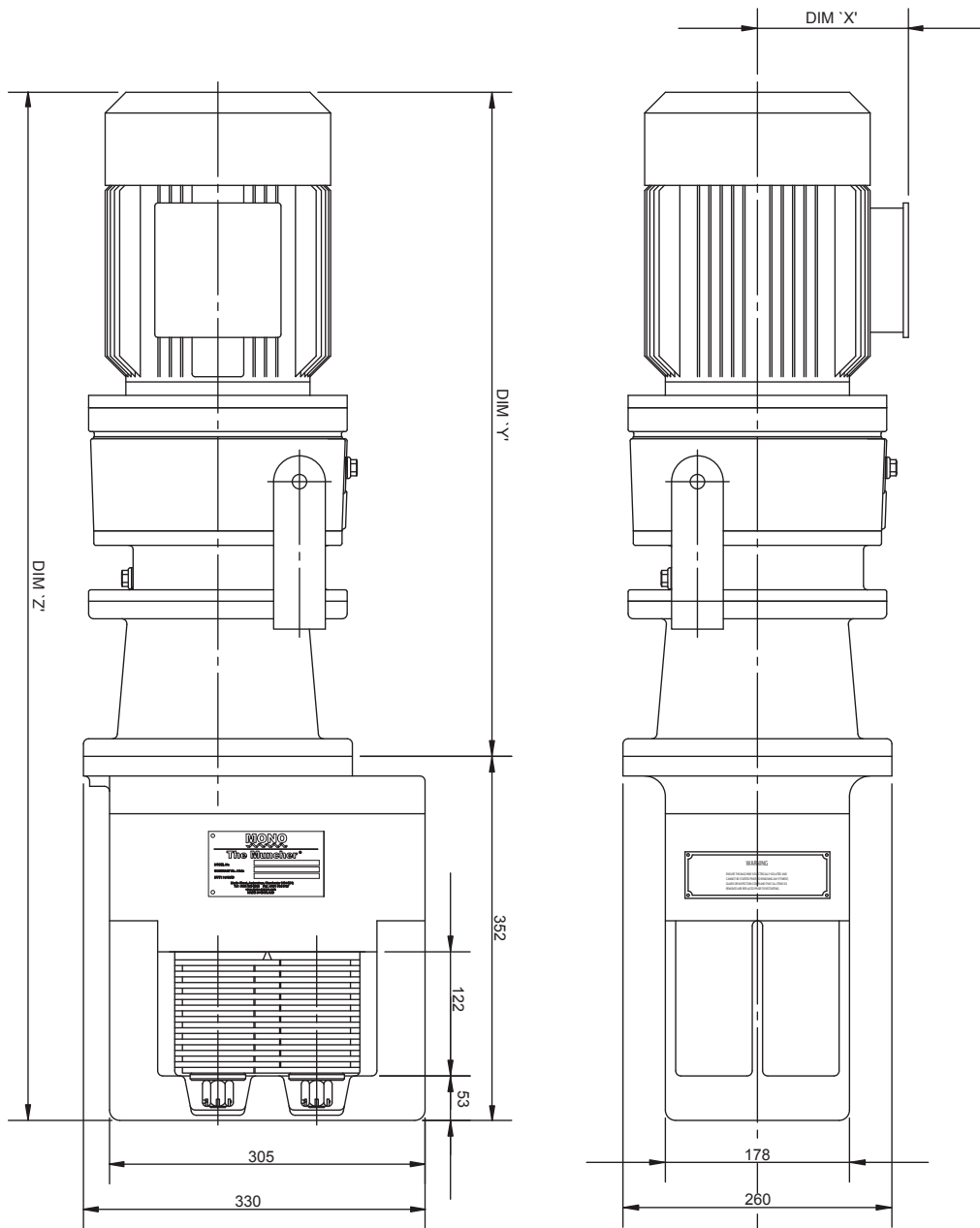


Drawing Number B01A 9805



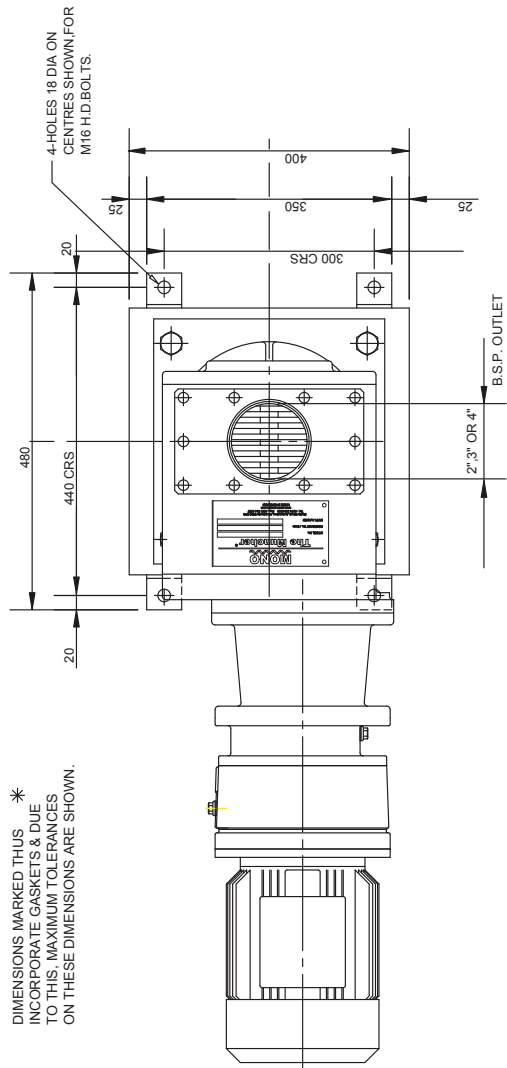
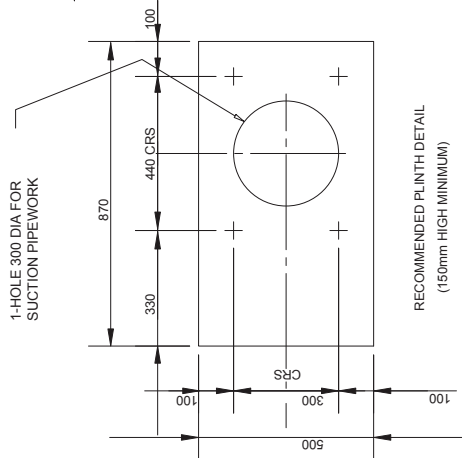
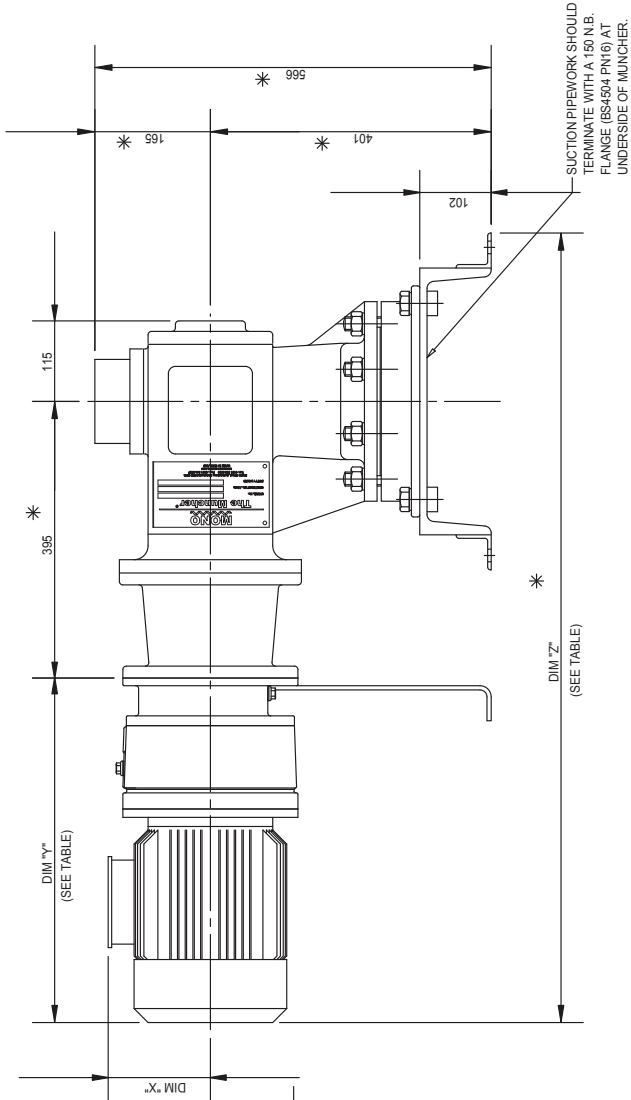
Drawing Number B01A 9800

General Arrangement



MOTOR		DIM 'X'	DIM 'Y'	DIM 'Z'	WEIGHT
KW	IP	(MAX)	(MAX)	(MAX)	(MAX)
1.1	55	135	657	1009	155Kg
	67&68	241	679	1031	200Kg
1.5	55	140	717	1069	190Kg
	67&68	241	717	1069	225Kg
2.2	55	154	739	1091	195Kg
	67&68	289	746	1098	260Kg

Drawing Number B01A 9901



DIMENSIONS MARKED THUS * INCORPORATE GASKETS & DUE TO THIS, MAXIMUM TOLERANCES ON THESE DIMENSIONS ARE SHOWN.

FOR RENOLD GEAR/UNITS			
MOTOR	DIM "X"	DIM "Y"	DIM "Z"
1.1KW	132	411	1046
1.5KW	132	411	1046
2.2KW	146	477	1112

FOR RAYNER GEAR/UNITS			
MOTOR	DIM "X"	DIM "Y"	DIM "Z"
1.1KW	135	507	1142
1.5KW	140	567	1202
2.2KW	154	589	1224

Drawing Number B01A 9906



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